## One-Step Fabrication of High-Performance All-SWNT Field-Effect Transistors by Patterned Growth Technique

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Carbon nanotube field-effect transistor (CNT-FET) is a promising candidate for future electronic devices due to the excellent electronic properties. Recently, FET using CNTs as both electrodes and channel has been demonstrated [1]. The all-CNT devices can work on a flexible substrate without degrading their electrical properties [2,3] and may realize metal-free electronics. The fabrication technique is, however, complicated because it requires multiple CVD steps and  $I_{ON}/I_{OFF}$  ratio is so far very low, not comparable with conventional CNT-FETs.

We realized a high-performance all-SWNT FETs with a large  $I_{ON}/I_{OFF}$  ratio and excellent transfer characteristics, fabricated by modifying our SAM-based patterning technique [4]. With an improved pattering technique of SAM film, metal catalysts are dip-coated in SAM removed area. By ACCVD technique patterned SWNT are grown on a Si substrate with 50 nm SiO<sub>2</sub> layer. Here, vertically aligned and horizontal SWNTs, acting as electrodes and channel, respectively, are simultaneously synthesized in a one-step CVD process [Fig. 1(a)]. For measuring the FET properties in the back-gated configuration, the vertically-aligned SWNT films were used as source/drain electrodes as shown in Fig. 1(b). The resulting FET transfer characteristics show excellent properties with  $I_{ON}/I_{OFF}$  ratio of 10<sup>6</sup> although the fabrication process is very simple. Here, the application of such all-SWNT FET will be discussed.

## References

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**Fig. 1.** (a) SEM images of the fabricated all-SWNT FET. The electrode-shape films consisted of vertically aligned SWNTs. The inset shows magnified image of the gap. (b) Schematic of back-gated all-SWNT FET. (c) Transfer characteristics of an all-SWNT FET operated at room temperature.  $V_{\text{DS}} = -1$  V.