

Formation of Organic Color Centers in Air-Suspended Carbon Nanotubes Using Vapor-Phase Reaction

Daichi Kozawa,^{1,*} Xiaojian Wu,² Akihiro Ishii,^{1,3} Jacob Fortner,² Keigo Otsuka,³
Rong Xiang,⁴ Taiki Inoue,⁴ Shigeo Maruyama,⁴ YuHuang Wang,^{2,5} and Yuichiro K. Kato^{1,3,†}

¹*Quantum Optoelectronics Research Team, RIKEN Center for Advanced Photonics, Saitama 351-0198, Japan*

²*Department of Chemistry and Biochemistry, University of Maryland, College Park, Maryland 20742, United States*

³*Nanoscale Quantum Photonics Laboratory, RIKEN Cluster for Pioneering Research, Saitama 351-0198, Japan*

⁴*Department of Mechanical Engineering, The University of Tokyo, Tokyo 113-8656, Japan*

⁵*Maryland NanoCenter, University of Maryland, College Park, Maryland 20742, United States*

Organic color centers in single-walled carbon nanotubes have demonstrated exceptional ability to generate single photons at room temperature in the telecom range. Combining the color centers with pristine air-suspended tubes would be desirable for improved performance, but all current synthetic methods occur in solution which makes them incompatible. Here we demonstrate formation of color centers in air-suspended nanotubes using vapor-phase reaction. Functionalization is directly verified on the same nanotubes by photoluminescence spectroscopy, with unambiguous statistics from more than a few thousand individual nanotubes. The color centers show a strong diameter-dependent emission intensity, which can be explained with a theoretical model for chemical reactivity taking into account strain along the tube curvature. We are also able to estimate the defect density by comparing the experiments with simulations based on a one-dimensional diffusion equation, whereas the analysis of diameter dependent peak energies gives insight to the nature of the dopant states. Time-resolved measurements show a longer lifetime for color center emission compared to E_{11} exciton states. Our results highlight the influence of the tube structure on vapor-phase reactivity and emission properties, providing guidelines for development of high-performance near-infrared quantum light sources.

INTRODUCTION

Quantum technologies offer various advantages beyond the classical limits in secure communications [1], parallel computing [2], and sensing [3]. Solid-state single-photon sources [4] are a fundamental component in these technologies, and considerable progress has been made in various systems including quantum dots [5], diamond [6], SiC [7], and two-dimensional materials [8]. Of practical interest are single-walled carbon nanotubes (SWCNTs), since operation at room temperature and in the telecom range is possible. In particular, organic color centers formed on nanotubes [9] offer additional advantages with their optical properties being chemically tunable using a variety of molecular precursors, including aryl-halides [10–13], diazonium-salt [14–22], ozone [23–25], and hypochlorite [26] that can covalently bond to the carbon lattice. By introducing dopant states with different emission energies and achieving potential traps deeper than the thermal energy, single-photon sources with desired properties can be produced [27].

Further development of quantum emitters with improved performance is expected if color centers can be introduced to as-grown air-suspended SWCNTs known for their pristine nature [28, 29]. These nanotubes exhibit bright photoluminescence (PL) because of a low quenching site density, which makes them ideal for single-photon

sources. Existing methods, however, require liquid-phase reaction where solvents and surfactants will inevitably be in contact with the nanotubes, making them incompatible with air-suspended tubes. To combine the excellent optical properties of the air-suspended SWCNTs with these organic color centers, an intelligent design of chemical reaction is required.

In this work, we propose and demonstrate a vapor-phase reaction to create organic color centers in air-suspended SWCNTs. Tubes are functionalized with a photochemical reaction where adsorbing precursor vapor allows for preserving the suspended structures because of a weak mechanical perturbation. Individual tubes are characterized by confocal microspectroscopy to verify the formation of color centers, and we conduct a statistical survey of more than 2000 PL spectra to investigate diameter-dependent emission intensities and energies. PL intensity changes are interpreted using a theoretical model for reactivity that considers strain along the curvature of a SWCNT. We are also able to estimate the defect density by comparing experimentally obtained quenching with simulations based on numerical solutions of a diffusion equation. Characteristic trapping potential depths of color centers are studied by analyzing emission energies to elucidate the nature of the dopant states. Furthermore, we perform time-resolved PL measurements to investigate the color center emission and find that the functionalized tubes show a longer decay lifetime than the pristine tubes.

* Corresponding author. daichi.kozawa@riken.jp

† Corresponding author. yuichiro.kato@riken.jp

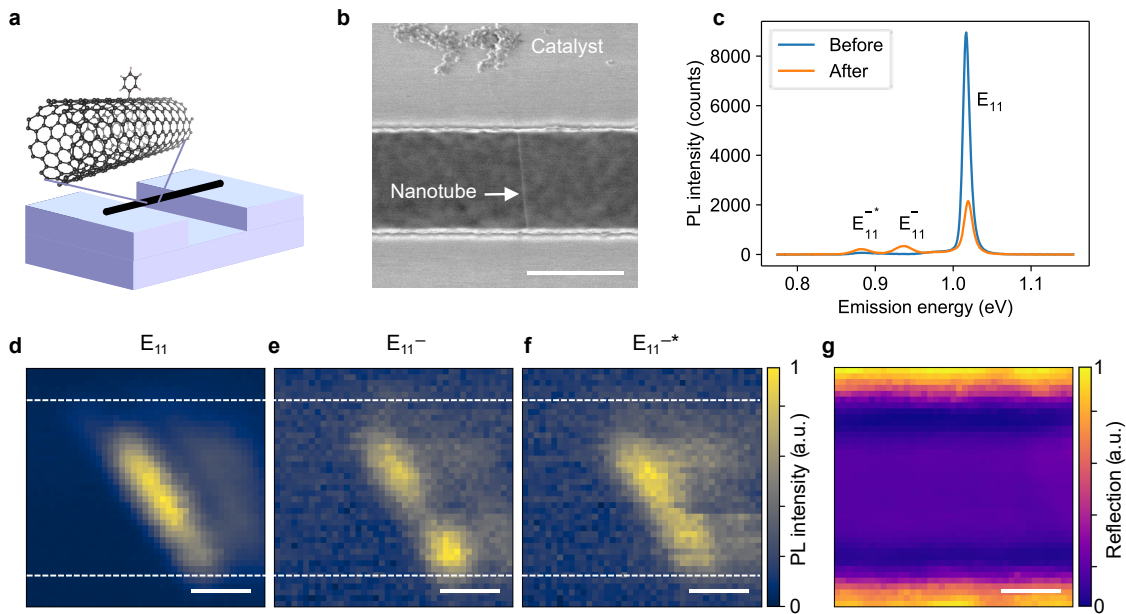


FIG. 1. Introducing organic color centers to air-suspended nanotubes using vapor-phase reaction. (a) A schematic of a functionalized SWCNT suspended across a trench on a Si substrate. (b) An scanning electron micrograph of a tube after the functionalization and the series of PL measurements. Particles on the top are patterned catalysts for growing SWCNTs and the nanotube is indicated by an arrow. (c) Representative PL spectra of an identical air-suspend (10,5) SWCNT before and after the functionalization taken with a laser power of $10 \mu\text{W}$ and an excitation energy of 1.59 eV . PL intensity maps of (d) E_{11} , (e) E_{11}^- , and (f) E_{11}^{-*} emission from a (9,7) tube where the intensity is integrated within a window of 37.4 , 32.5 , and 28.5 meV centered at each emission peak, respectively. The white broken lines indicate the edges of the trench. (g) A reflection image in the same area, where brighter and darker regions correspond to the surface of the substrate and the bottom of the trench, respectively. The scale bars in panels (b, d-g) are $1.0 \mu\text{m}$.

RESULTS AND DISCUSSIONS

Air-suspended SWCNTs are grown across trenches on Si substrates by chemical vapor deposition [30], and vapor-phase reaction using iodobenzene is then conducted to create color centers. Figure 1a shows a schematic of a functionalized nanotube. Scanning electron microscopy confirms that the tubes stay suspended after the functionalization (Fig. 1b). We emphasize that the vapor-phase reaction here differs from typical functionalization techniques established for dispersed SWCNTs in liquid [10–13]. The solution process results in contaminating the tube surface and quenches PL due to interactions between SWCNTs and surrounding environment [31]. It is noteworthy that directly immersing air-suspended tubes into water inevitably destroys the structures due to a high surface tension of the solvent (Fig. S1).

We begin by examining PL spectra before and after the functionalization of a (10,5) SWCNT (Fig. 1c) by using the coordinates of the tube on the chip [30] to ensure that we are comparing the same individual tube. The pristine tube only shows exciton emission at a higher energy, whereas the functionalized tube shows two additional peaks at lower energies. We label the exciton emission at 1.02 eV as E_{11} and the additional peaks at 0.94 and 0.88 eV as E_{11}^- and E_{11}^{-*} , respectively. The lower en-

ergies of E_{11}^- and E_{11}^{-*} indicate that sp^3 defects of phenyl group are formed on SWCNTs which introduce dopant states [32]. No remarkable spectral shift of E_{11} emission peak is detected, suggesting negligible changes in dielectric environment due to the vapor residue. The overall PL intensity reduces to less than a quarter which implies introduction of quenching sites in addition to color centers. Hereafter, we refer to defects that decrease the E_{11} intensity as quenching sites and defects that give rise to the E_{11}^- and the E_{11}^{-*} peaks as color centers.

Imaging measurements are performed to characterize the spatial distributions of E_{11} , E_{11}^- , and E_{11}^{-*} emission. We scan over a (9,7) SWCNT to collect PL spectra and construct intensity maps for the three peaks by spectrally integrating intensities of each peak (Figs. 1d–f). The edges of the trench can be identified using a reflection image in the same area (Fig. 1g). Bright PL is emitted from the suspended region, as typically observed for air-suspended tubes [30]. We find that luminescent profiles for E_{11} and E_{11}^{-*} are spatially overlapped with the profile for E_{11} , as expected for emission originating from color centers formed on the same tube. It is noted that the additional peaks E_{11}^- and E_{11}^{-*} show some spatial inhomogeneity in the intensity.

E_{11}^- and E_{11}^{-*} emission from various chiralities are now studied by collecting PL spectra of more than 2000 individual SWCNTs. All PL data are obtained from a sin-

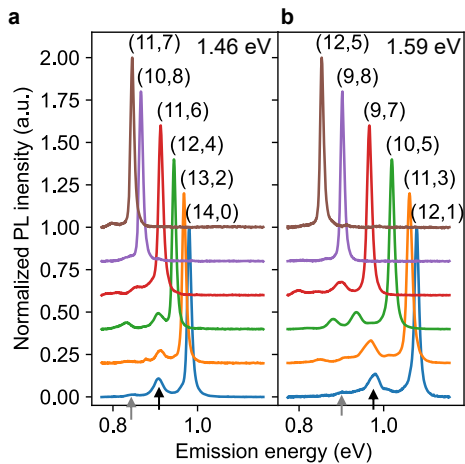


FIG. 2. Dopant state emission from various chiralities. PL spectra of functionalized SWCNTs collected with excitation laser energies of (a) 1.46 and (b) 1.59 eV and with an excitation power of 100 μW , where the spectra are displaced vertically for clarity. Black and gray arrows indicate E_{11}^- and E_{11}^* , respectively. Chirality (n, m) is labeled next to the E_{11} peaks.

gle substrate which assures that the reaction condition is the same, allowing for direct comparison among the chiralities. To acquire the data efficiently, we perform two sets of measurements with excitation energies of 1.46 and 1.59 eV which are near-resonant to many chiralities. Assuming that excitation is close to the E_{22} energy, chiralities of SWCNTs are assigned based on the E_{11} emission energy. We focus on 12 chiralities with sufficient numbers of tubes for statistical analysis, and typical spectra are shown in Figs. 2a and 2b. Logscale PL spectra and PL excitation (PLE) maps for each chirality are presented in Figs. S2 and S3, respectively. All chiralities exhibit E_{11}^- and E_{11}^* emission except for (10,8), (11,7), and (12,5) SWCNTs whose E_{11}^* is beyond the low energy detection limit. We find that most E_{11}^- peaks are taller than E_{11}^* peaks.

Statistical analysis is performed by fitting a triple-Lorentzian function to PL spectra, and we first consider the intensity. In Figs. 3a and 3b, subpeak ratio I_{11}^-/I_{11} is plotted as a function of E_{11} emission energy, where I_{11}^- and I_{11} are spectrally integrated intensities of E_{11}^- and E_{11} emission, respectively. The ratio can be regarded as a measure of the color center density, and we observe a monotonically increasing trend with emission energy. Although data dispersion is large, it indicates that smaller diameter tubes have more color centers.

It is also possible to study the effects of the defects from the reduction of E_{11} emission due to the functionalization. Figures 3c and 3d show quenching degree $(I_0 - I_{11})/I_0$ where I_0 is spectrally integrated intensity of E_{11} emission before the reaction. The quenching degree exhibits an increasing trend with emission energy as in the case of I_{11}^-/I_{11} . The large variation of the ratio is likely caused by multiple factors including inhomogene-

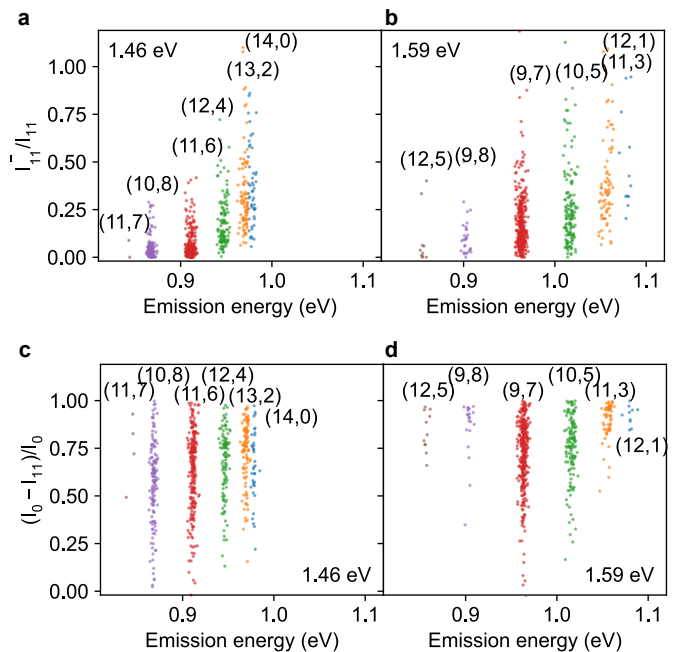


FIG. 3. Statistical analysis of PL intensities. Subpeak ratio as a function of emission energy for experiments conducted with excitation energies of (a) 1.46 and (b) 1.59 eV and an excitation power of 100 μW . Quenching degree measured with excitation energies of (c) 1.46 and (d) 1.59 eV and an excitation power of 10 μW .

ity among SWCNTs, temporal fluctuations in intensity (Fig. S4), and positions of the defects [33]. We note that $(I_0 - I_{11})/I_0$ reflects the effects of color centers in addition to quenching sites, as both results in reduced E_{11} emission through trapping excitons.

To quantitatively interpret the trend of the subpeak ratio and the quenching degree, a theoretical model is developed. Chemical reactivity of SWCNTs depends on both π -orbital pyramidalization angle [35] and π -orbital misalignment angle between adjacent pairs of conjugated C atoms [18, 36]. The former is subject to strain arising from the curvature of the tubular structure and is diameter dependent, whereas the latter originates from a bond angle with respect to the tube axis and is chiral angle dependent. As we observe a clear diameter dependence, our model considers the π -orbital pyramidalization angle θ_p depicted in Fig. 4a. The C-C bonds are more bent for larger θ_p , corresponding to larger strain. Figure 4b shows calculated pyramidalization angles as a function of the nanotube diameter d along with a fit by a scaling law $\theta_p = \delta/d$ where $\delta = 4.01^\circ \text{ nm}^{-1}$ is the coefficient. Because the strain from the curvature increases the chemical reactivity [35], we assume that the reduction in the activation energy is proportional to the pyramidalization angle. The activation energy of the reaction is then $E_a(d) = E_a(\infty) - \eta\theta_p(d)$ where $E_a(\infty)$ is the activation energy for graphene, and η is the coefficient. According to the Arrhenius equation, it follows that the chemical

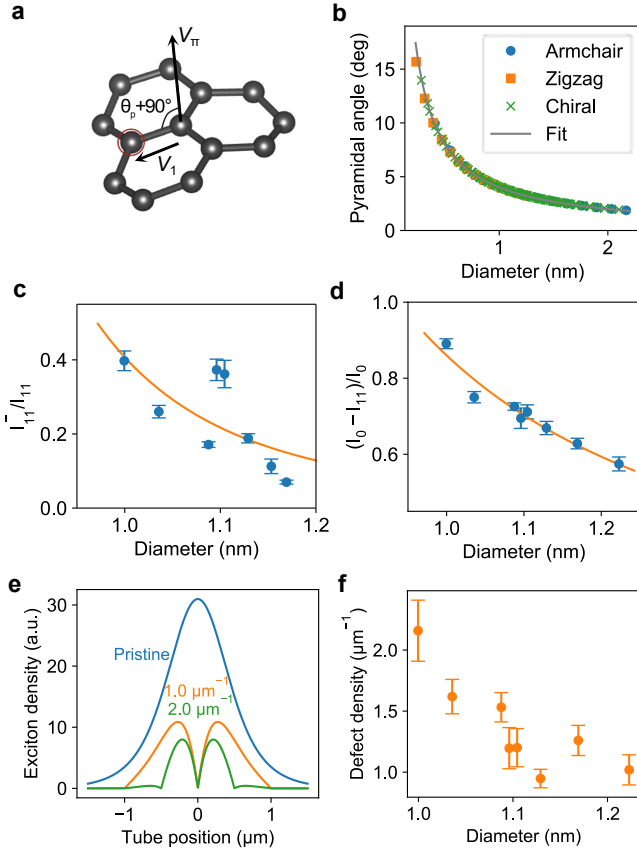


FIG. 4. Diameter-dependent reactivity. (a) A schematic defining the pyramidalization angle θ_p where V_π is a π -orbital axis vector, V_1 is a unit vector pointing from the target atom to an adjacent atom [34]. The pyramidalization angle can be analytically estimated using a relationship $\cos(\theta_p + 90^\circ) = V_1 \cdot V_\pi$. (b) Diameter dependence of computed pyramidalization angle, where the angles of armchair, zigzag, and chiral tubes are separately plotted. Diameter dependence of (c) subpeak ratio and (d) quenching degree, where error bars are the standard error of the mean. The solid lines in the panels (b–d) are the fits. (e) Simulations of E_{11} steady-state exciton density profile for no defects (blue), $\rho = 1.0$ (orange), and $\rho = 2.0 \mu\text{m}^{-1}$ (green). The origin of the coordinate system is taken to be the center of the tube. (f) Diameter dependence of estimated defect density, where error bars are the standard error of the mean.

reaction rates are proportional to

$$\exp\left(-\frac{E_a(\infty)}{k_B T} + \frac{1}{k_B T} \cdot \frac{\eta \delta}{d}\right) \quad (1)$$

where k_B is the Boltzmann constant and $T = 298$ K is the temperature. The ratios I_{11}^-/I_{11} and $(I_0 - I_{11})/I_0$ should therefore scale as $\exp\left(\frac{1}{k_B T} \cdot \frac{\eta \delta}{d}\right)$.

Since data dispersion is large, we use the average values of these ratios for each tube diameter (Figs. 4c and 4d). It is confirmed that SWCNTs with smaller diameters show higher ratios, indicating that these tubes

are more reactive despite the smaller surface areas. We fit the model to the experimental data, and both ratios show good agreement. The fit to I_{11}^-/I_{11} yields $\eta = 44.3 \pm 10.0$ meV/deg, whereas the fit to $(I_0 - I_{11})/I_0$ results in $\eta = 14.2 \pm 2.1$ meV/deg. The higher η for I_{11}^-/I_{11} by a factor of 3.12 indicates that the formation of color centers is more responsive to strain compared to quenching sites. We note that an opposite diameter dependence on chemical reactivity has been reported for a reaction with 4-hydroxybenzene diazonium [37], where electron transfer limits the reaction rate.

The ratio $(I_0 - I_{11})/I_0$ also allows us to quantify the defect density. We start by modeling the exciton density profiles based on a steady-state one-dimensional diffusion equation

$$D \frac{d^2 n(z)}{dz^2} - \frac{n(z)}{\tau} + \frac{\Gamma_0}{\sqrt{2\pi}r^2} \exp\left(-\frac{z^2}{2r^2}\right) = 0 \quad (2)$$

where D is the diffusion coefficient, $n(z)$ is the E_{11} exciton density, z is the position on the tube, $\tau = 70$ ps is the intrinsic lifetime of excitons [30], Γ_0 is the exciton generation rate, and $r = 530$ nm is the $1/e^2$ radius of the laser spot. The first term accounts for the exciton diffusion, the second term represents the intrinsic recombination, and the third term describes exciton generation which is proportional to the Gaussian laser profile. We consider SWCNTs with infinite length and set the boundary conditions to be $n(\pm\infty) = 0$. Additional boundary conditions $n(z_d) = 0$ are imposed for the functionalized tube where z_d is the position of defects, assuming that the sites are uniformly distributed with density ρ . For the diffusion coefficient, we use the expression $D = D_0(d/d_0)^\alpha$ where $D_0 = 15.36$ cm²/s is the diffusion coefficient at diameter $d_0 = 1.00$ nm and $\alpha = 2.56$ is the exponent [30]. The diffusion equation is numerically solved to obtain $n(z)$ and the results are plotted for various site densities in Figs. 4e and S5a. When the defect separation is much shorter than the laser spot diameter, the quenching process becomes dominant over the intrinsic decay and results in a significant decrease in the exciton density.

The defect density is estimated by comparing $(I_0 - I_{11})/I_0$ obtained from the experiments with the simulations. We use the experimental data of tubes on the widest trenches with $3.0 \mu\text{m}$ widths, and the PL intensity in the simulation is computed by integrating $n(z)$ (Fig. S5b). The only unknown parameter ρ is extracted by matching the simulated quenching degree with the experimental values. The results are plotted as a function of the diameter in Fig. 4f. The defect density ranges from 0.95 to $2.2 \mu\text{m}^{-1}$ and shows a diameter dependence which is consistent with the trend of the reactivity. It is worth mentioning that the estimated defect density includes contributions from color centers and quenching sites as they both reduce the number of E_{11} excitons.

We now proceed to analyze E_{11}^- and E_{11}^{*-} peak positions. Energy separations $\Delta E_{11}^- = E_{11} - E_{11}^-$ and $\Delta E_{11}^{*-} = E_{11} - E_{11}^{*-}$ can be interpreted as trapping potential depths for E_{11}^- and E_{11}^{*-} excitons, respectively, and we

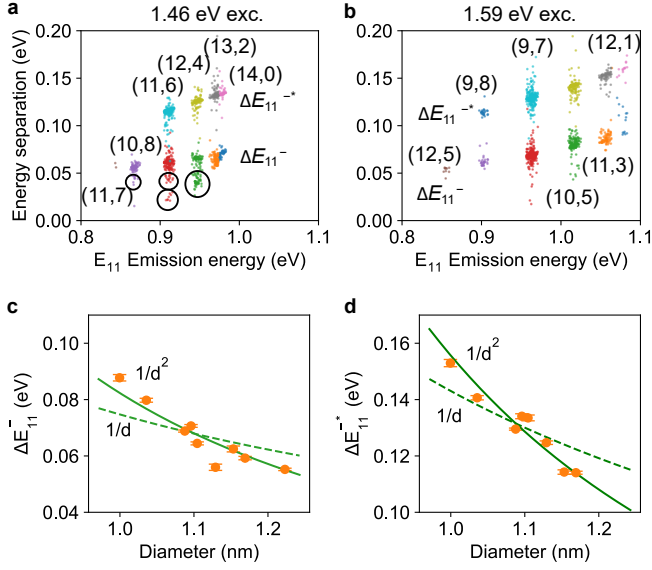


FIG. 5. Statistical analysis of emission energies. Energy separation ΔE_{11}^{-*} and ΔE_{11}^{-} of functionalized SWCNTs as a function of emission energy, where the data are collected with excitation energies of (a) 1.46 and (b) 1.59 eV and a power of 100 μ W. The color of the dots represents the nanotube chirality and isolated clusters are indicated by circles. Diameter dependence of average (c) ΔE_{11}^{-} and (d) ΔE_{11}^{-*} , where error bars are the standard error of the mean. The solid and broken lines are the fits by the power laws $1/d^2$ and $1/d$, respectively. The data are better described by $\Delta E_{11}^{-} = A^-/d^2$ and $\Delta E_{11}^{-*} = A^{-*}/d^2$, where $A^- = 84.0 \pm 2.64$ meV \cdot nm² and $A^{-*} = 154 \pm 1.43$ meV \cdot nm² are the coefficients for ΔE_{11}^{-} and ΔE_{11}^{-*} , respectively.

plot ΔE_{11}^{-} and ΔE_{11}^{-*} as a function of E_{11} in Figs. 5a and 5b. The energy separations show correlated increase with E_{11} , confirming that E_{11}^{-} and E_{11}^{-*} originate from dopant states of E_{11} exciton, and not of other states such as E_{22} and E_{33} excitons. It is noted that we observe smaller clusters for ΔE_{11}^{-} as marked by circles in Fig. 5a, whose trapping potentials are smaller than the main clusters. The differences in E_{11}^{-} could be assigned to different binding configurations of the phenyl functional group, where ortho- and para-configurations exhibit different emission energies [11, 18, 38]. We similarly interpret the E_{11}^{-*} emission to be arising from other binding configurations.

The diameter dependence of the trapping potentials provides additional insight to the nature of the dopant states. The average values of ΔE_{11}^{-} and ΔE_{11}^{-*} for each chirality are plotted as a function of the diameter in Fig 5c and 5d. The dependence shows a monotonic decrease and differs from the constant energy separation of 130 meV for the K -momentum excitons, and we thus exclude them from the origin of E_{11}^{-} and E_{11}^{-*} . To describe the dependence, we consider the $1/d$ scaling observed for the exciton binding energies and the $1/d^2$ scaling for singlet-triplet splitting [39–42]. The $1/d^2$ scaling yields better fits to both ΔE_{11}^{-} and ΔE_{11}^{-*} than the $1/d$ scaling.

The values of the energy separations ΔE_{11}^{-} and ΔE_{11}^{-*}

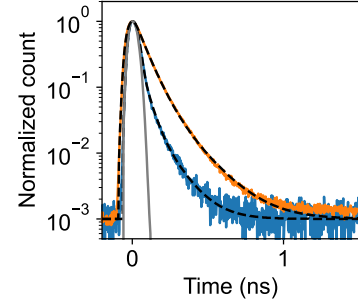


FIG. 6. Time-resolved PL properties. PL decay curves of E_{11} emission (blue) and E_{11}^{-} and E_{11}^{-*} emission (orange) from a functionalized (11,3) SWCNT suspended across a trench with a width of 1.0 μ m measured by an excitation energy of 1.59 eV and a power of 10 nW using the pulsed laser. The broken lines are the fits by a biexponential decay function convoluted with the instrument response function (gray), showing $t_1 = 42.2$ and $t_2 = 122.0$ ps for E_{11} and $t_1 = 69.1$ and $t_2 = 172.0$ ps for E_{11}^{-} and E_{11}^{-*} .

observed in this work show more similarity to triplet and trion states. Examining the higher energy peak E_{11}^{-} , $\Delta E_{11}^{-} = 84.0$ meV at $d = 1$ nm is as high as the energy splitting reported for triplet excitons; Matsunaga *et al.* found $1/d^2$ dependence of energy separation for laser-induced defects in air-suspended SWCNTs [42], with a value of 70 meV at $d = 1$ nm. Nagatsu *et al.* showed the $1/d^2$ -dependent energy separation in air-suspended SWCNTs for H₂-adsorption-induced peaks where $\Delta E_{11}^{-} = 68$ meV at $d = 1$ nm is attributed to triplet excitons [41]. The comparable values of the energies and the $1/d^2$ scaling for E_{11}^{-} suggest that the triplet exciton state is brightened at the color centers. Further study with optically detected magnetic resonance [43] and magneto-PL spectroscopy [44] would be required to clarify the triplet origin of E_{11}^{-} excitons. Considering the lower energy peak E_{11}^{-*} , $\Delta E_{11}^{-*} = 154$ meV at $d = 1$ nm is close to 175 meV-separation between exciton and trion energies for air-suspended SWCNTs [45] with a diameter of 1 nm. Using chemical [44] or electric-field [46] doping to investigate trions trapped at color centers in air-suspended tubes may help elucidate the origin of the state. We note that the tubes studied here have larger diameters than typical SWCNTs dispersed in liquid [11, 18], but the observed ΔE_{11}^{-} and ΔE_{11}^{-*} are consistent with the extrapolation of the d dependence for smaller diameters.

The dynamics of the color center emission is also investigated by time-resolved PL measurements to compare to the decay lifetimes of E_{11} . We use a pulsed laser for excitation and the E_{11} emission is spectrally differentiated from the E_{11}^{-} and E_{11}^{-*} emission with a band-pass filter and a long-pass filter (Fig. S6). Figure 6 shows PL decay curves for these emission peaks from an (11,3) functionalized tube. Decay lifetimes are extracted by fitting a biexponential function $a_1 \exp(-t/\tau_1) + a_2 \exp(-t/\tau_2)$ convoluted with the instrument response function, where τ is the decay lifetime and a is the amplitude with the

subscripts 1 and 2 denoting fast and slow components, respectively. The fast component is assigned to the decay of bright excitons whereas the slow component reflects the dynamics of dark excitons [30]. The fast decay for E_{11}^- and E_{11}^{-*} emission exhibits lifetime longer by 1.64 times compared to E_{11} , as observed for dopant states in solution-processed tubes [15, 24].

In summary, we have demonstrated functionalization of air-suspended SWCNTs using iodobenzene as a precursor. The comparison of PL spectra before and after the vapor-phase reaction shows additional peaks E_{11}^- and E_{11}^{-*} from color centers and PL intensity reduction of the E_{11} peaks. Twelve representative chiralities are characterized using spectra from more than 2000 individual tubes, where the diameter dependent subpeak ratio and quenching degree are observed. We have modeled the diameter dependent reactivity which is found to be proportional to $\exp(1/d)$, explaining the experimental results. By further performing the exciton diffusion simulations, we have estimated the defect density and found that these values are also diameter dependent. The analysis of peak energies reveals that both E_{11}^- and E_{11}^{-*} states originate from dopant states of E_{11} excitons and have trapping potentials scaling as $1/d^2$. We observe a longer PL lifetime for dopant states, similar to the reports on solution-processed tubes. By elucidating the exciton physics as well as functionalization chemistry, color centers in air-suspended SWCNTs should provide new opportunities in photonics and optoelectronics for quantum technologies.

MATERIALS AND METHODS

Electron-beam lithography and dry etching are used to fabricate trenches on Si substrates [47] with a depth of $\sim 1 \mu\text{m}$ and a width of up to $3.0 \mu\text{m}$. Another electron-beam lithography is conducted to define catalyst areas near trenches, and Fe-silica catalyst dispersed in ethanol are spin-coated and lifted off. SWCNTs are synthesized over trenches using alcohol chemical vapor deposition [30, 47] under a flow of ethanol with a carrier gas of Ar/H₂ at 800°C for 1 min.

Vapor-phase reaction is used to functionalize air-suspended nanotubes with iodobenzene as a precursor. As-grown SWCNTs on the Si substrates are placed facing up inside a glass chamber having a diameter of 15 mm and a height of 5 mm. Iodobenzene ($5 \mu\text{L}$) is introduced to the bottom of the chamber by a micropipette. The chamber is then covered with a quartz slide and sealed using high vacuum grease. We leave the chamber for 10 min to fill it with iodobenzene vapor, after which the

reaction is triggered by irradiating the sample with 254-nm UV light through the quartz slide. The samples are collected from the chamber and stored in dark for characterization by subsequent spectroscopy.

PL spectra are obtained with a home-built scanning confocal microscope [30], where we use a continuous-wave Ti:sapphire laser for excitation and a liquid-N₂-cooled InGaAs photodiode array attached to a 30-cm spectrometer for detection. Laser polarization is kept perpendicular to trenches, and the beam is focused using an objective lens with a numerical aperture of 0.85 and a focal length of 1.8 mm. The $1/e^2$ diameters of the focused beams are 1.31 and 1.06 μm for excitation energies of 1.46 and 1.59 eV, respectively, where the diameters are characterized by performing PL line scans perpendicular to a suspended tube. PLE spectroscopy is conducted by scanning excitation wavelength at a constant power [29]. The reflected laser light is collected with a biased Si photodiode for reflection images.

For time-resolved PL measurements, the Ti:sapphire laser is switched from continuous wave to ~ 100 -fs pulses with a repetition rate of 76 MHz. A fiber-coupled superconducting single-photon detector is used to measure PL decay. Emission from E_{11} excitons and dopant states are separately obtained with a band pass filter and a long pass filter.

ACKNOWLEDGMENTS

This work is supported in part by MIC (SCOPE 191503001), JSPS (JP18H05329, JP20H00220, JP20H02558, JP20K15112, JP20K15137), MEXT (Nanotechnology Platform JPMXP09F19UT0077), NSF (RAISE-TAQS PHY-1839165), and JST (CREST JP-MJCR20B5). D.K. acknowledges support from RIKEN Special Postdoctoral Researcher Program. K.O. is supported by JSPS Research Fellowship. We thank the Advanced Manufacturing Support Team at RIKEN for technical assistance.

AUTHOR CONTRIBUTIONS

Y.K.K., Y.H.W., and S.M. conceptualized the idea, and formulated the overarching research goals. A.I., T.I., and R.X. synthesized SWCNTs. X.W. and J.F. conducted the functionalization. D.K., A.I., and K.O. performed the optical measurements. D.K., A.I., and Y.K.K. interpreted the results. D.K. and Y.K.K. wrote the original draft with input from all the authors.

[1] N. Gisin and R. Thew, Quantum communication, *Nat. Photonics* **1**, 165 (2007).

[2] M. Di Ventra and Y. V. Pershin, The parallel approach, *Nat. Phys.* **9**, 200 (2013).

- [3] C. L. Degen, F. Reinhard, and P. Cappellaro, Quantum sensing, *Rev. Mod. Phys.* **89**, 035002 (2017).
- [4] I. Aharonovich, D. Englund, and M. Toth, Solid-state single-photon emitters, *Nat. Photon.* **10**, 631 (2016).
- [5] P. Michler, A. Kiraz, C. Becher, W. V. Schoenfeld, P. M. Petroff, L. Zhang, E. Hu, and A. Imamoglu, A quantum dot single-photon turnstile device, *Science* **290**, 2282 (2000).
- [6] C. Kurtsiefer, S. Mayer, P. Zarda, and H. Weinfurter, Stable solid-state source of single photons, *Phys. Rev. Lett.* **85**, 290 (2000).
- [7] S. Castelletto, B. C. Johnson, V. Ivády, N. Stavrias, T. Umeda, A. Gali, and T. Ohshima, A silicon carbide room-temperature single-photon source, *Nat. Mater.* **13**, 151 (2014).
- [8] T. T. Tran, K. Bray, M. J. Ford, M. Toth, and I. Aharonovich, Quantum emission from hexagonal boron nitride monolayers, *Nat. Nanotech.* **11**, 37 (2016).
- [9] A. H. Brozena, M. Kim, L. R. Powell, and Y. Wang, Controlling the optical properties of carbon nanotubes with organic colour-centre quantum defects, *Nat. Rev. Chem.* **3**, 375 (2019).
- [10] M. Kim, X. Wu, G. Ao, X. He, H. Kwon, N. F. Hartmann, M. Zheng, S. K. Doorn, and Y. Wang, Mapping structure-property relationships of organic color centers, *Chem* **4**, 2180 (2018).
- [11] B. J. Gifford, X. He, M. Kim, H. Kwon, A. Saha, A. E. Sifain, Y. Wang, H. Htoon, S. Kilina, S. K. Doorn, and S. Tretiak, Optical effects of divalent functionalization of carbon nanotubes, *Chem. Mater.* **31**, 6950 (2019).
- [12] X. Wu, M. Kim, H. Kwon, and Y. Wang, Photochemical creation of fluorescent quantum defects in semiconducting carbon nanotube hosts, *Angew. Chemie Int. Ed.* **57**, 648 (2018).
- [13] H. Kwon, A. Furmanchuk, M. Kim, B. Meany, Y. Guo, G. C. Schatz, and Y. Wang, Molecularly tunable fluorescent quantum defects, *J. Am. Chem. Soc.* **138**, 6878 (2016).
- [14] M. Iwamura, N. Akizuki, Y. Miyauchi, S. Mouri, J. Shaver, Z. Gao, L. Cognet, B. Lounis, and K. Matsuda, Nonlinear photoluminescence spectroscopy of carbon nanotubes with localized exciton states, *ACS Nano* **8**, 11254 (2014).
- [15] N. F. Hartmann, K. A. Velizhanin, E. H. Haroz, M. Kim, X. Ma, Y. Wang, H. Htoon, and S. K. Doorn, Photoluminescence dynamics of aryl sp^3 defect states in single-walled carbon nanotubes, *ACS Nano* **10**, 8355 (2016).
- [16] N. Akizuki, S. Aota, S. Mouri, K. Matsuda, and Y. Miyauchi, Efficient near-infrared up-conversion photoluminescence in carbon nanotubes, *Nat. Commun.* **6**, 1 (2015).
- [17] A. Ishii, X. He, N. F. Hartmann, H. Machiya, H. Htoon, S. K. Doorn, and Y. K. Kato, Enhanced single-photon emission from carbon-nanotube dopant states coupled to silicon microcavities, *Nano Lett.* **18**, 3873 (2018).
- [18] A. Saha, B. J. Gifford, X. He, G. Ao, M. Zheng, H. Kataura, H. Htoon, S. Kilina, S. Tretiak, and S. K. Doorn, Narrow-band single-photon emission through selective aryl functionalization of zigzag carbon nanotubes, *Nat. Chem.* **10**, 1089 (2018).
- [19] H. B. Luo, P. Wang, X. Wu, H. Qu, X. Ren, and Y. Wang, One-pot, large-scale synthesis of organic color center-tailored semiconducting carbon nanotubes, *ACS Nano* **13**, 8417 (2019).
- [20] T. Shiraki, S. Uchimura, T. Shiraishi, H. Onitsuka, and N. Nakashima, Near infrared photoluminescence modulation by defect site design using aryl isomers in locally functionalized single-walled carbon nanotubes, *Chem. Commun.* **53**, 12544 (2017).
- [21] T. Shiraki, T. Shiraishi, G. Juhász, and N. Nakashima, Emergence of new red-shifted carbon nanotube photoluminescence based on proximal doped-site design, *Sci. Rep.* **6**, 1 (2016).
- [22] F. J. Berger, J. Lüttgens, T. Nowack, T. Kutsch, S. Lindenthal, L. Kistner, C. C. Müller, L. M. Bongartz, V. A. Lumsargis, Y. Zakharko, and J. Zaumseil, Brightening of long, polymer-wrapped carbon nanotubes by sp^3 functionalization in organic solvents, *ACS Nano* **13**, 9259 (2019).
- [23] M. Kim, L. Adamska, N. F. Hartmann, H. Kwon, J. Liu, K. A. Velizhanin, Y. Piao, L. R. Powell, B. Meany, S. K. Doorn, S. Tretiak, and Y. Wang, Fluorescent carbon nanotube defects manifest substantial vibrational reorganization, *J. Phys. Chem. C* **120**, 11268 (2016).
- [24] Y. Miyauchi, M. Iwamura, S. Mouri, T. Kawazoe, M. Ohtsu, and K. Matsuda, Brightening of excitons in carbon nanotubes on dimensionality modification, *Nat. Photon.* **7**, 715 (2013).
- [25] S. Ghosh, S. M. Bachilo, R. A. Simonette, K. M. Beckingham, and R. B. Weisman, Oxygen doping modifies near-infrared band gaps in fluorescent single-walled carbon nanotubes, *Science* **330**, 1656 (2010).
- [26] C.-W. Lin, S. M. Bachilo, Y. Zheng, U. Tsedev, S. Huang, R. B. Weisman, and A. M. Belcher, Creating fluorescent quantum defects in carbon nanotubes using hypochlorite and light, *Nat. Commun.* **10**, 2874 (2019).
- [27] X. He, N. F. Hartmann, X. Ma, Y. Kim, R. Ihly, J. L. Blackburn, W. Gao, J. Kono, Y. Yomogida, A. Hirano, T. Tanaka, H. Kataura, H. Htoon, and S. K. Doorn, Tunable room-temperature single-photon emission at telecom wavelengths from sp^3 defects in carbon nanotubes, *Nat. Photon.* **11**, 577 (2017).
- [28] S. Moritsubo, T. Murai, T. Shimada, Y. Murakami, S. Chiashi, S. Maruyama, and Y. K. Kato, Exciton diffusion in air-suspended single-walled carbon nanotubes, *Phys. Rev. Lett.* **104**, 247402 (2010).
- [29] A. Ishii, M. Yoshida, and Y. K. Kato, Exciton diffusion, end quenching, and exciton-exciton annihilation in individual air-suspended carbon nanotubes, *Phys. Rev. B* **91**, 125427 (2015).
- [30] A. Ishii, H. Machiya, and Y. K. Kato, High efficiency dark-to-bright exciton conversion in carbon nanotubes, *Phys. Rev. X* **9**, 041048 (2019).
- [31] J. Lefebvre, Y. Homma, and P. Finnie, Bright band gap photoluminescence from unprocessed single-walled carbon nanotubes, *Phys. Rev. Lett.* **90**, 217401 (2003).
- [32] Y. Piao, B. Meany, L. R. Powell, N. Valley, H. Kwon, G. C. Schatz, and Y. Wang, Brightening of carbon nanotube photoluminescence through the incorporation of sp^3 defects, *Nat. Chem.* **5**, 840 (2013).
- [33] D. M. Harrah and A. K. Swan, The role of length and defects on optical quantum efficiency and exciton decay dynamics in single-walled carbon nanotubes, *ACS Nano* **5**, 647 (2011).
- [34] R. C. Haddon, Comment on the relationship of the pyramidalization angle at a conjugated carbon atom to the σ bond angles, *J. Phys. Chem. A* **105**, 4164 (2001).

- [35] S. Park, D. Srivastava, and K. Cho, Generalized chemical reactivity of curved surfaces: carbon nanotubes, *Nano Lett.* **3**, 1273 (2003).
- [36] S. Niyogi, M. A. Hamon, H. Hu, B. Zhao, P. Bhowmik, R. Sen, M. E. Itkis, and R. C. Haddon, Chemistry of single-walled carbon nanotubes, *Acc. Chem. Res.* **35**, 1105 (2002).
- [37] N. Nair, W.-J. J. Kim, M. L. Usrey, and M. S. Strano, A structure-reactivity relationship for single walled carbon nanotubes reacting with 4-hydroxybenzene diazonium salt, *J. Am. Chem. Soc.* **129**, 3946 (2007).
- [38] X. He, B. J. Gifford, N. F. Hartmann, R. Ihly, X. Ma, S. V. Kilina, Y. Luo, K. Shayan, S. Strauf, J. L. Blackburn, S. Tretiak, S. K. Doorn, and H. Htoon, Low-temperature single carbon nanotube spectroscopy of sp^3 quantum defects, *ACS Nano* **11**, 10785 (2017).
- [39] R. B. Capaz, C. D. Spataru, S. Ismail-Beigi, and S. G. Louie, Diameter and chirality dependence of exciton properties in carbon nanotubes, *Phys. Rev. B* **74**, 121401(R) (2006).
- [40] S. M. Santos, B. Yuma, S. Berciaud, J. Shaver, M. Gallart, P. Gilliot, L. Cognet, and B. Lounis, All-optical trion generation in single-walled carbon nanotubes, *Phys. Rev. Lett.* **107**, 187401 (2011).
- [41] K. Nagatsu, S. Chiashi, S. Konabe, and Y. Homma, Brightening of triplet dark excitons by atomic hydrogen adsorption in single-walled carbon nanotubes observed by photoluminescence spectroscopy, *Phys. Rev. Lett.* **105**, 157403 (2010).
- [42] R. Matsunaga, K. Matsuda, and Y. Kanemitsu, Origin of low-energy photoluminescence peaks in single carbon nanotubes: K -momentum dark excitons and triplet dark excitons, *Phys. Rev. B* **81**, 033401 (2010).
- [43] D. Stich, F. Späth, H. Kraus, A. Sperlich, V. Dyakonov, and T. Hertel, Triplet-triplet exciton dynamics in single-walled carbon nanotubes, *Nat. Photon.* **8**, 139 (2014).
- [44] H. Kwon, M. Kim, M. Nutz, N. F. Hartmann, V. Perrin, B. Meany, M. S. Hofmann, C. W. Clark, H. Htoon, S. K. Doorn, A. Högele, and Y. Wang, Probing trions at chemically tailored trapping defects, *ACS Cent. Sci.* **5**, 1786 (2019).
- [45] M. Yoshida, A. Popert, and Y. K. Kato, Gate-voltage induced trions in suspended carbon nanotubes, *Phys. Rev. B* **93**, 041402(R) (2016).
- [46] J. T. Glückert, L. Adamska, W. Schinner, M. S. Hofmann, S. K. Doorn, S. Tretiak, and A. Högele, Dipolar and charged localized excitons in carbon nanotubes, *Phys. Rev. B* **98**, 1 (2018).
- [47] A. Ishii, T. Uda, and Y. K. Kato, Room-temperature single-photon emission from micrometer-long air-suspended carbon nanotubes, *Phys. Rev. Applied* **8**, 054039 (2017).