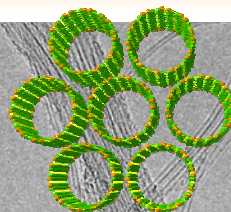
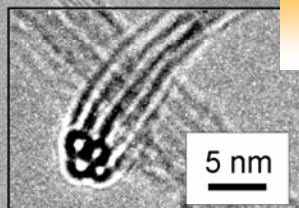


マイクロからナノへの熱工学 (2) カーボンナノチューブの生成と伝熱

丸山 茂夫

東京大学 大学院工学系研究科 機械工学専攻



20 nm

<http://www.photon.t.u-tokyo.ac.jp>

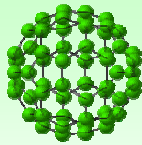


Graphite

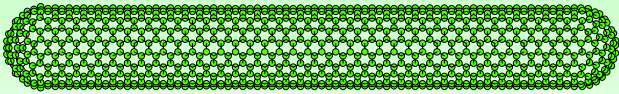


Diamond (from CHAUMET Paris H)


Structure of Carbon




0-D: Fullerene



1-D: Carbon Nanotube

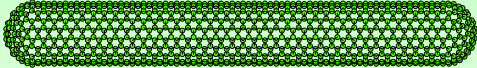


Graphite

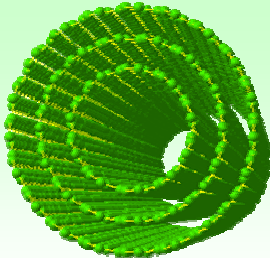


Diamond (from CHAUMET Paris H)

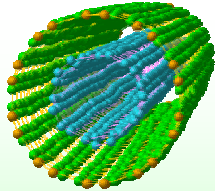
Structure of Carbon



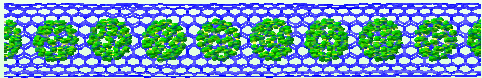
Single-Walled Carbon Nanotube, SWNT



Multi-Walled Carbon Nanotubes
MWNT



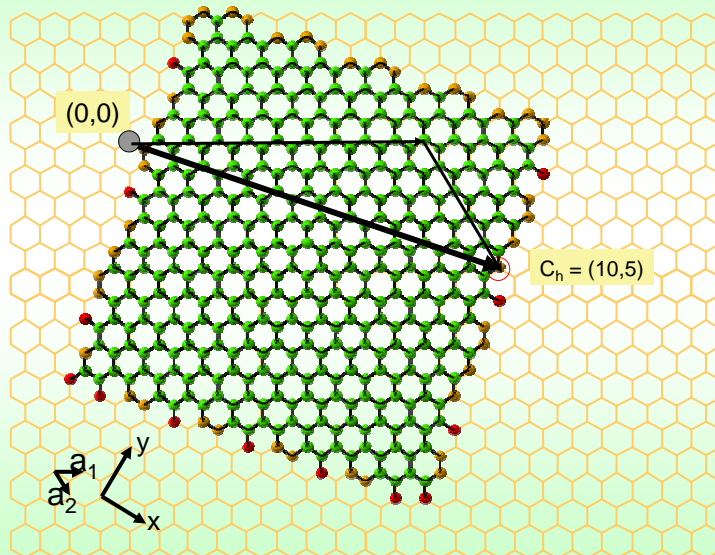
Double-Walled Carbon Nanotubes
DWNT



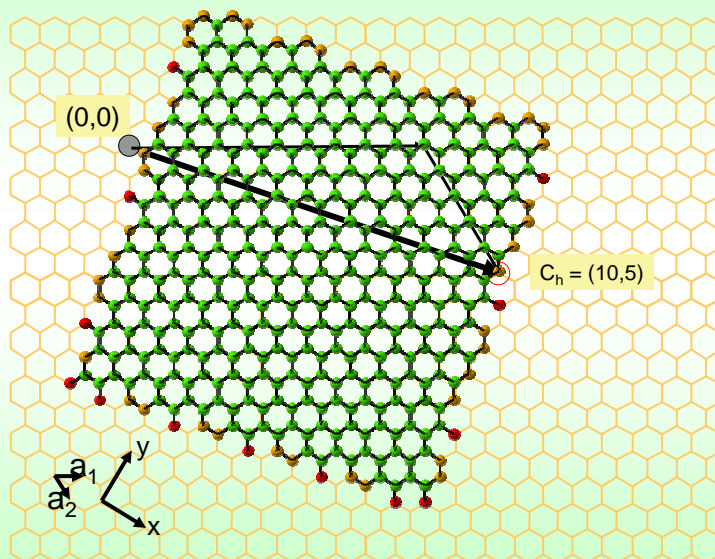
Peapod

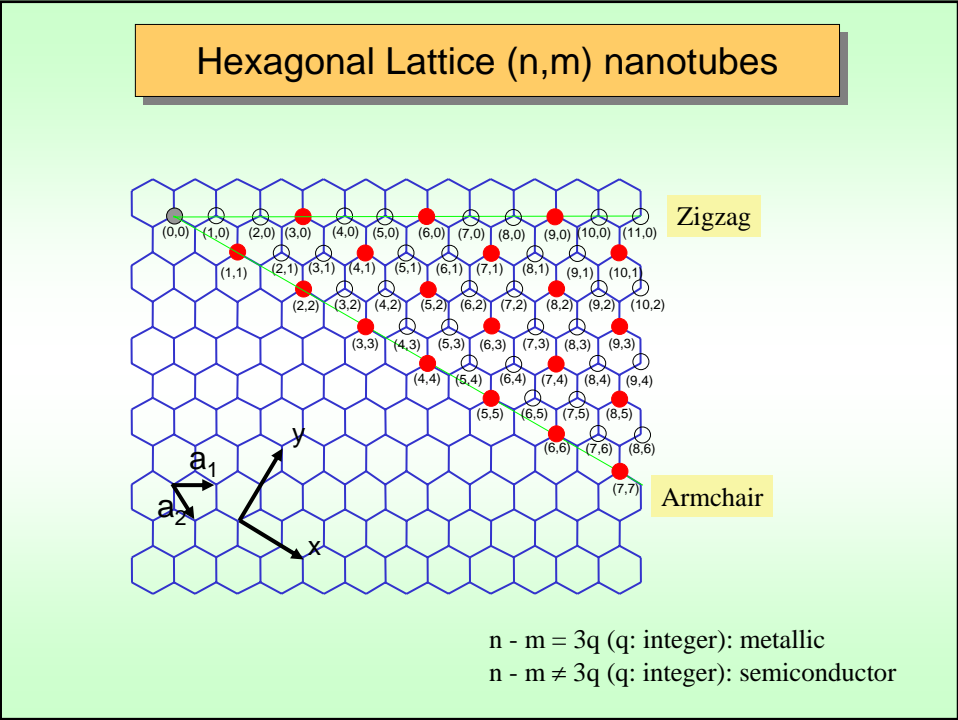
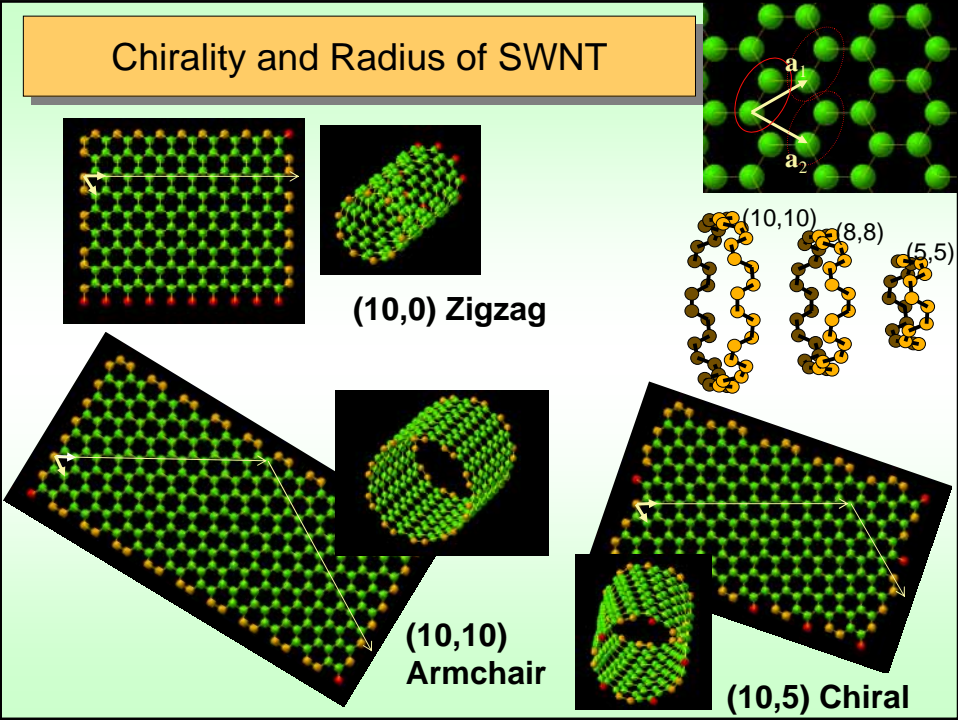
Carbon Nanotubes

Wrapping (10,5) SWNT (chiral)

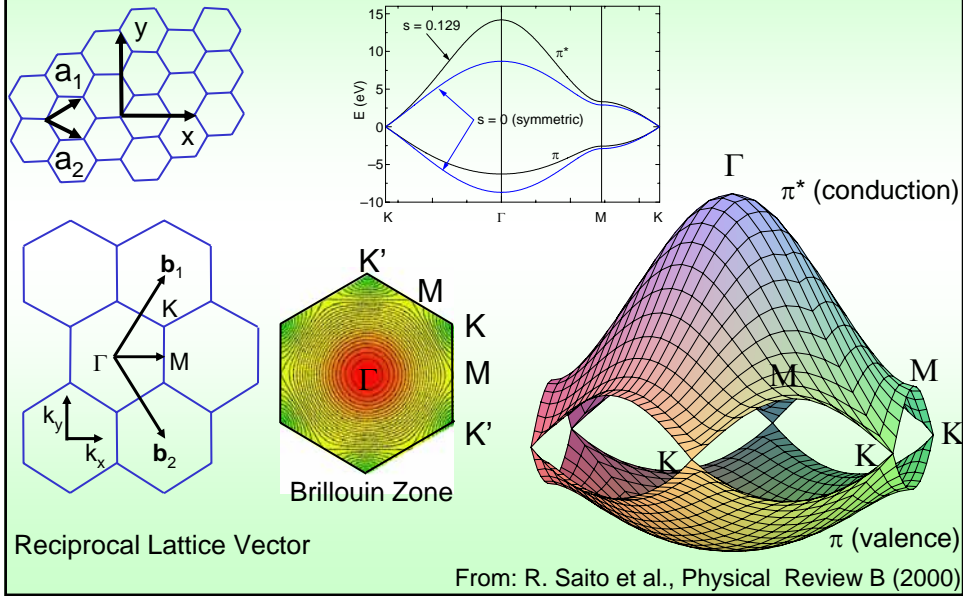


Wrapping (10,5) SWNT (chiral)

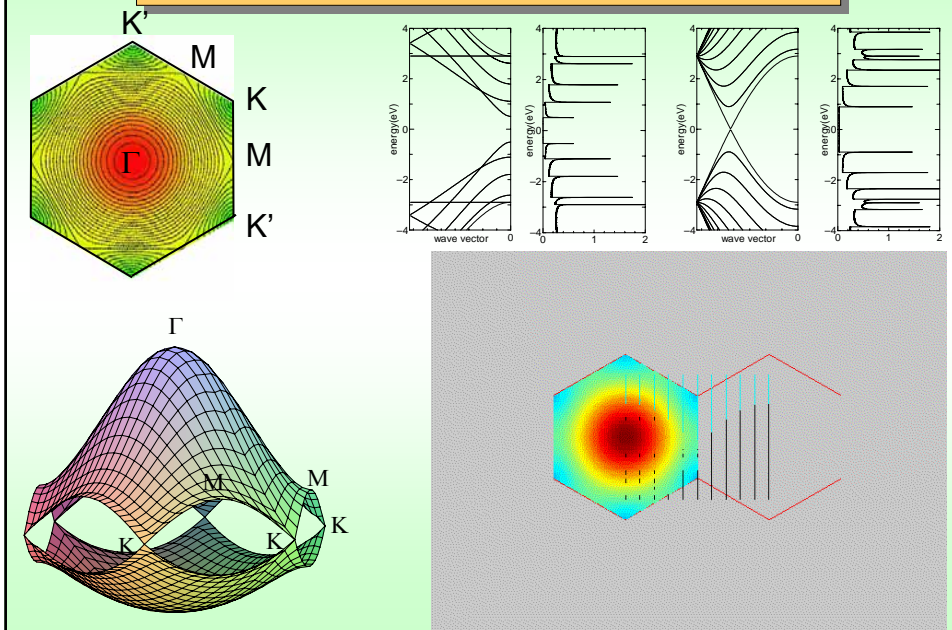




2-D Energy dispersion relation for graphite



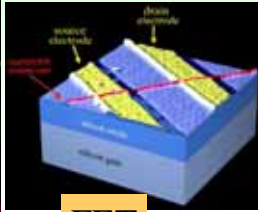
Electric DOS of Carbon Nanotube



Application of Nanotubes



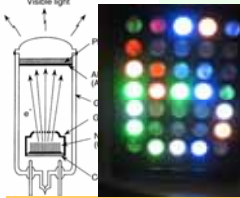
Nanowires



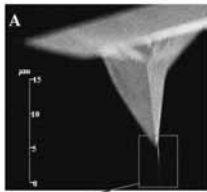
FET



Biosensor



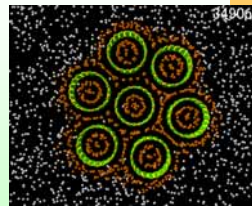
Field Emission



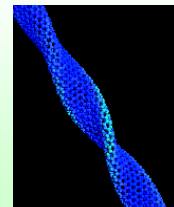
Tips of AFM



Fuel Cell Electrode



H2 Storage



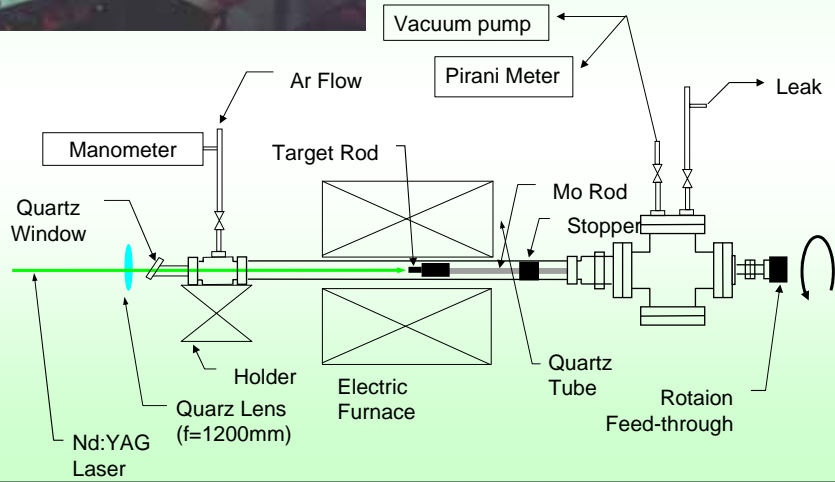
Mechanical

Generation of Single-Walled Carbon Nanotubes

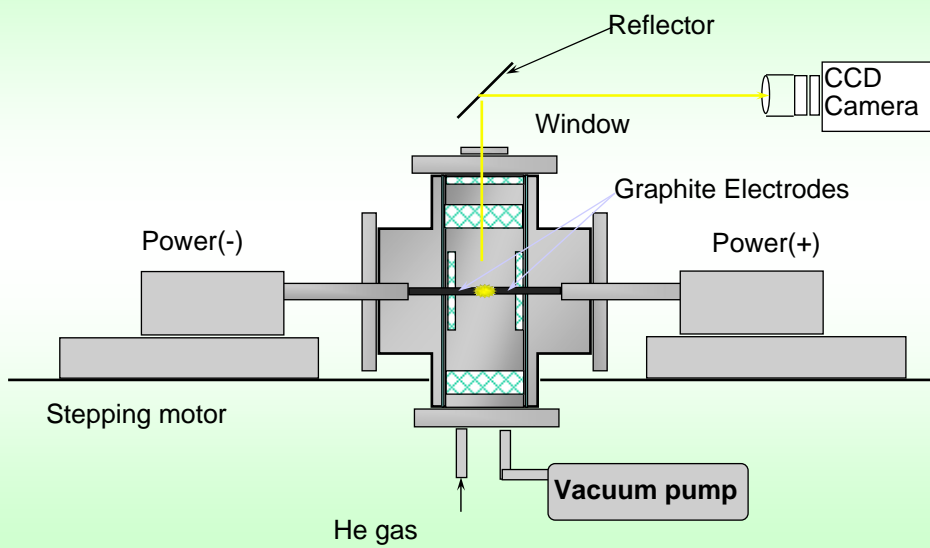




Laser-Oven SWNT Generator



Arc-Discharge Generator

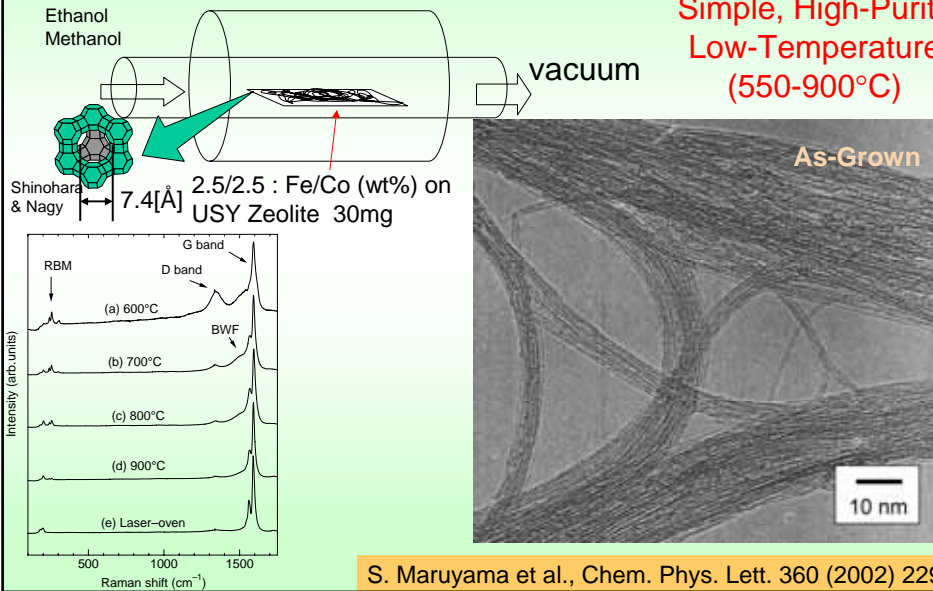


Alcohol CCVD on Catalysts Supported with Zeolite

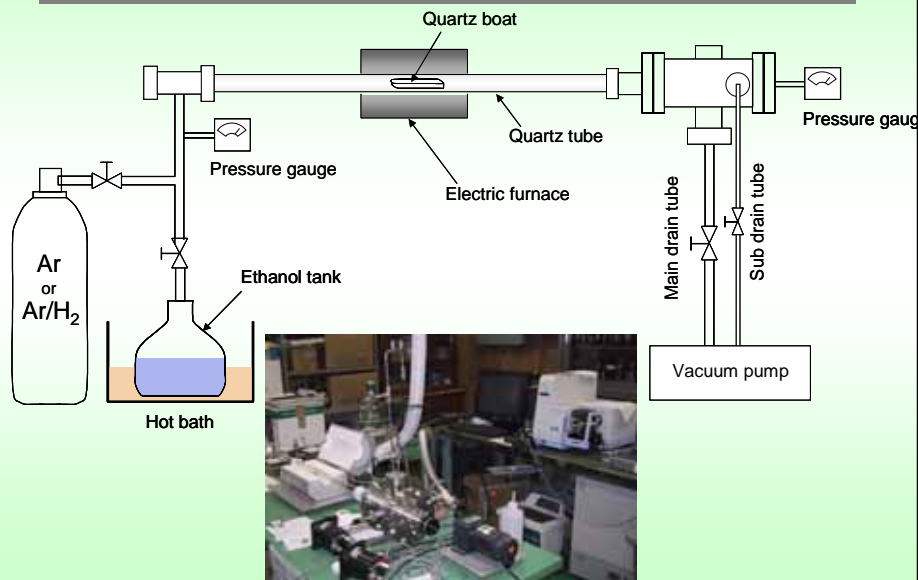
Alcohol
Ethanol
Methanol

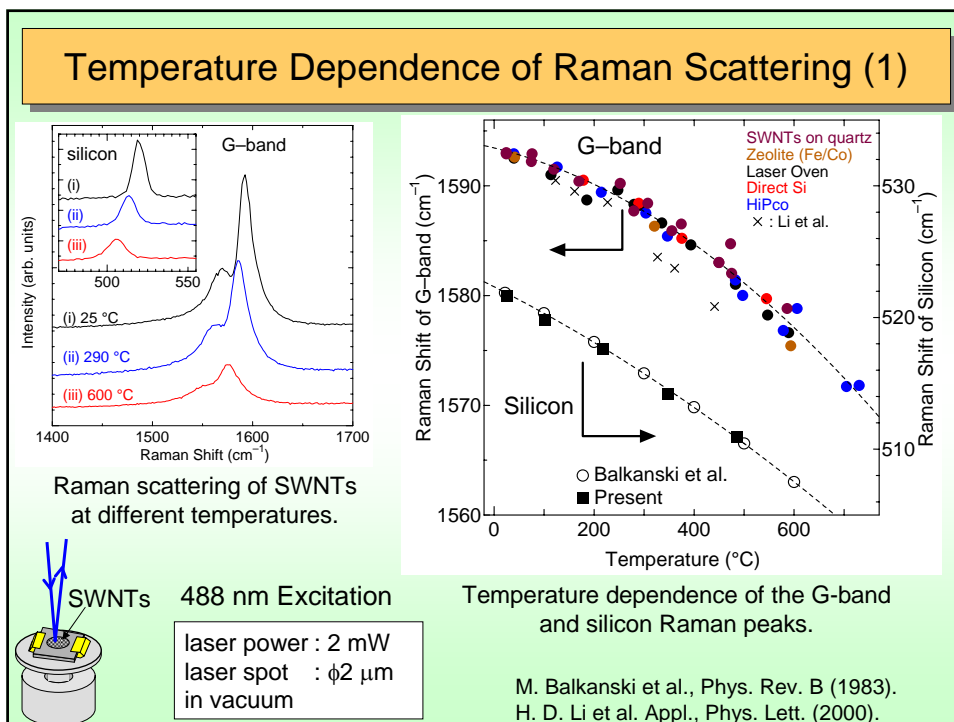
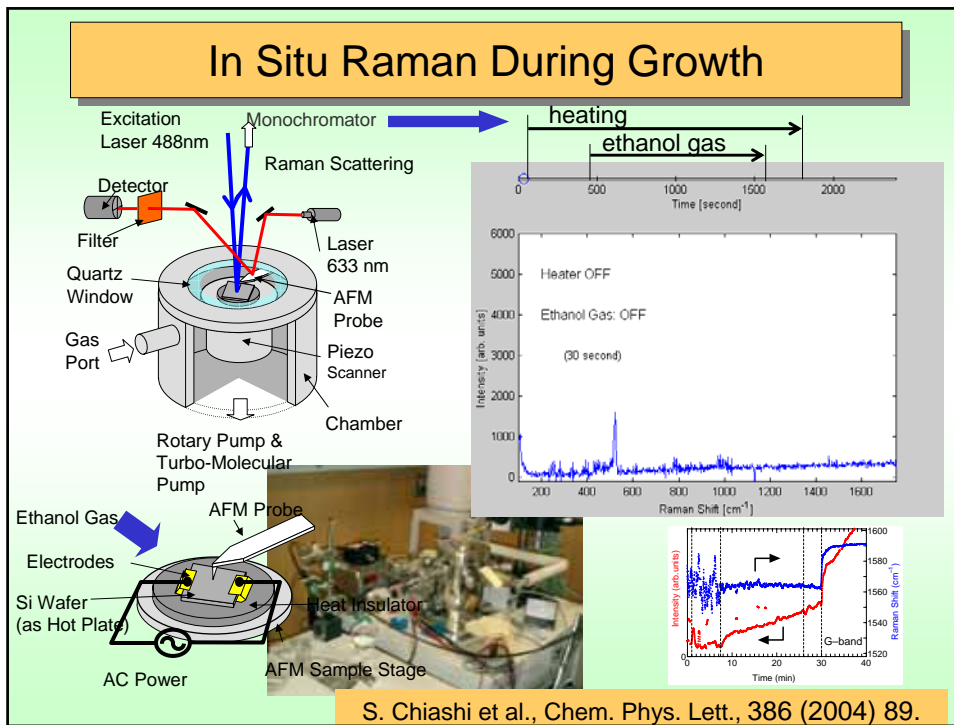
Electric Furnace

Simple, High-Purity
Low-Temperature
(550-900°C)



ACCVD Experimental Apparatus

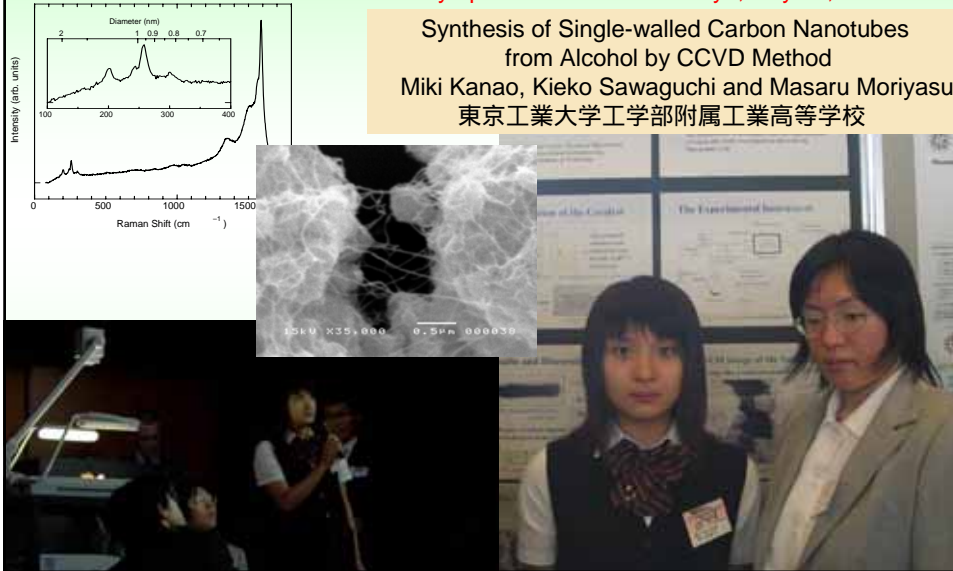




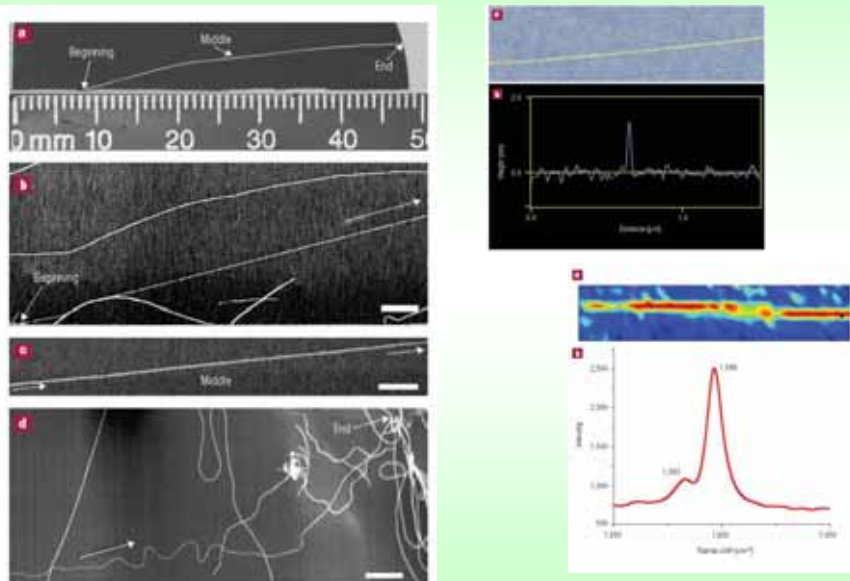
ACCVD is Simple!!

High School Students Presented
at Fullerene-Nanotubes General Symposium @ Univ. of Tokyo, July 28, 2004

Synthesis of Single-walled Carbon Nanotubes
from Alcohol by CCVD Method
Miki Kanao, Kieko Sawaguchi and Masaru Moriyasu
東京工業大学工学部附属工業高等学校

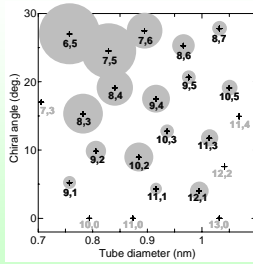
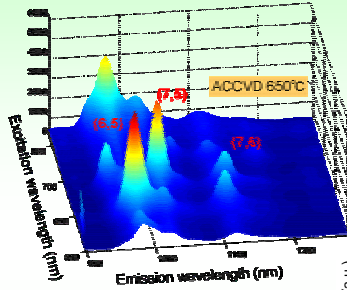


Ultra-Long SWNTs from Ethanol



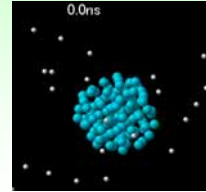
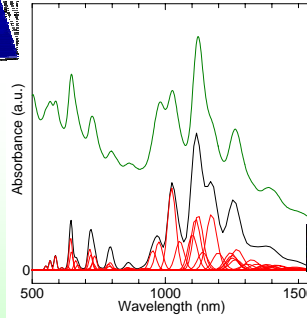
Zheng et al., Nature 2004/Los Alamos & Duke

Fluorescence Spectroscopy: Narrow Chirality Distribution



650

Y. Miyauchi et al.,
CPL 387(2004)198.

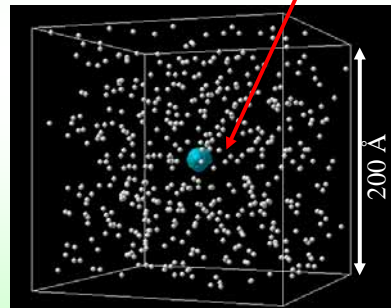
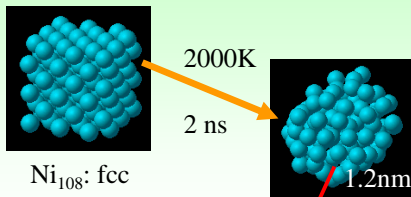


Y. Shibuta et al.,
CPL 382(2003)381.

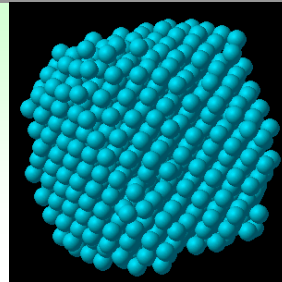
(9,1) $d = 7.64 \text{ \AA}$

(6,5) $d = 7.64 \text{ \AA}$

A MD Simulation for Formation Process of SWNTs in CCVD Method

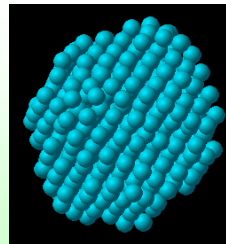


Initial position: 500 Carbon & Ni₁₀₈
randomly distributed with random velocities

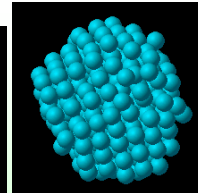


Ni₈₆₄(2.4nm)

Ni₂₅₆(1.6nm)



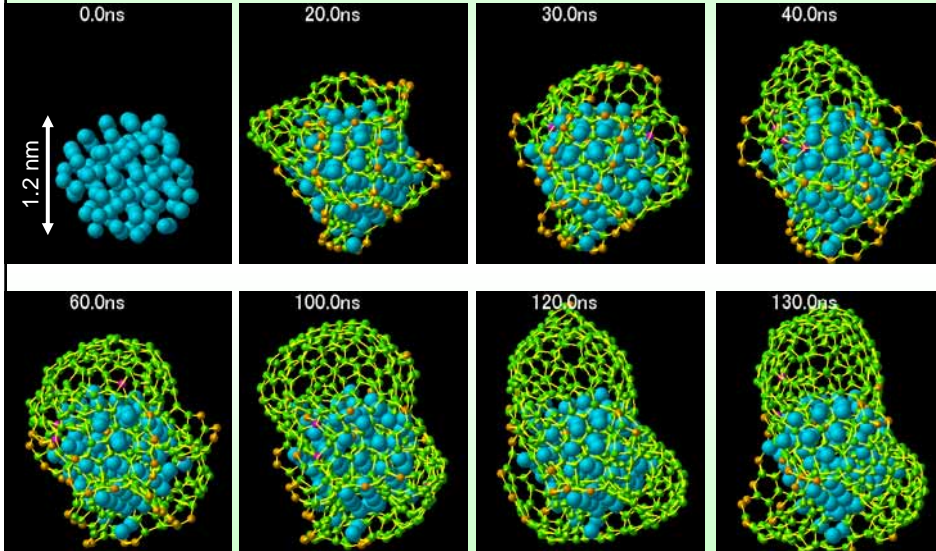
Ni₅₀₀(2.0nm)



Ni₃₂(0.8nm)

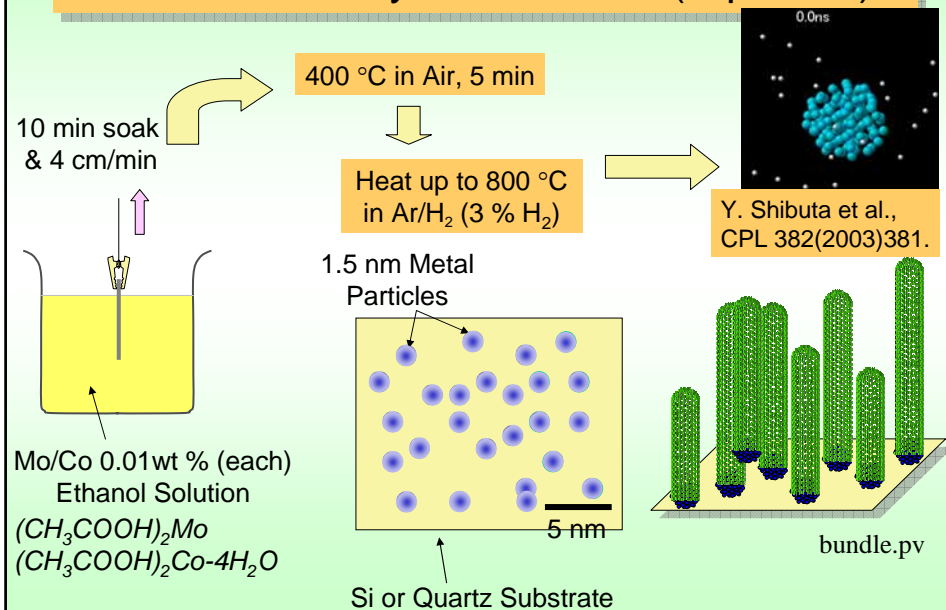
Molecular Dynamics Simulation for Mechanism

500 Carbon & Ni₁₀₈ : 2500K

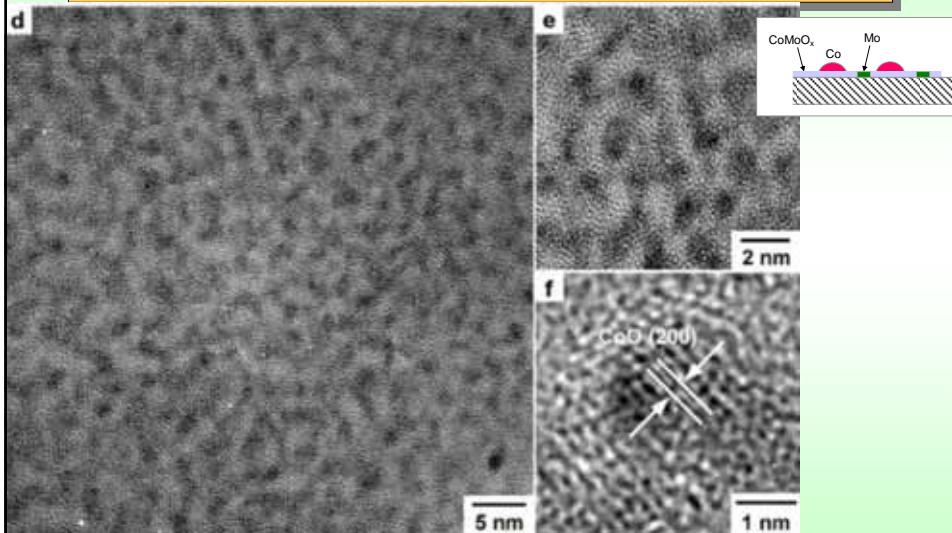


Y. Shibuta et al., CPL 382(2003)381.

ACCVD Directly on Surfaces (Dip-Coat)

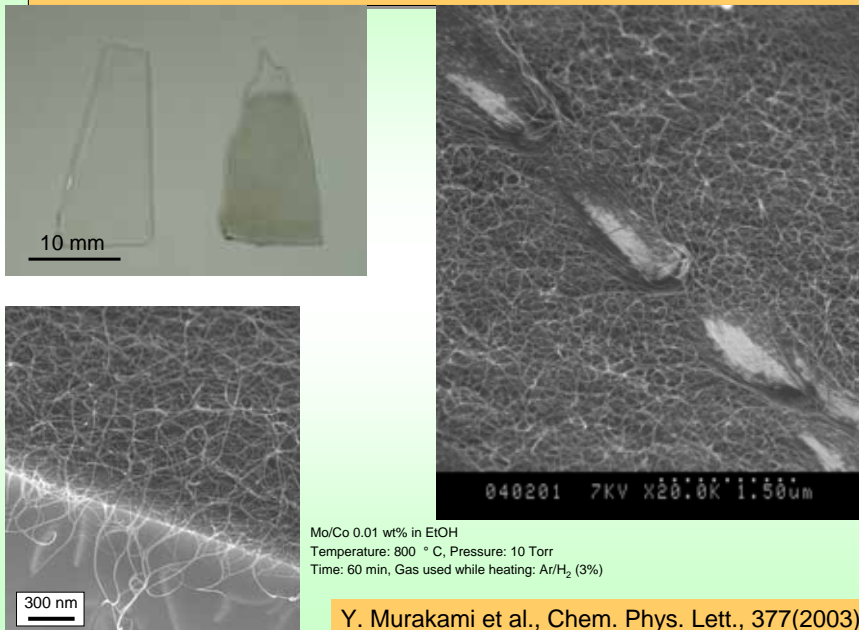


TEM images of Co-Mo catalysts on SiO₂/Si after reduction



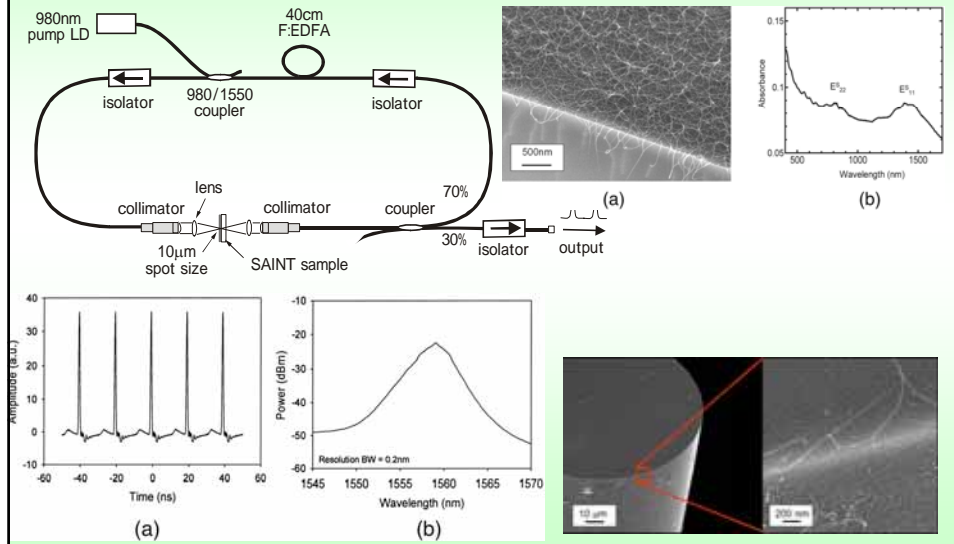
M. Hu, Y. Murakami, M. Ogura, S. Maruyama, T. Okubo, J. Catalysis 225 (2004) 230.

Direct synthesis of SWNTs on Si/quartz substrate



Y. Murakami et al., Chem. Phys. Lett., 377(2003)49.

Saturable Absorbers: Application to Mode-Locked Fiber Lasers



S. Yamashita, S. Maruyama, Y. Murakami, Y. Inoue, H. Yaguchi, M. Jablonski, S. Y. Set, *Optics Letters*, 29 (2004) 1581.

Delivery of Unique Carbon Technologies

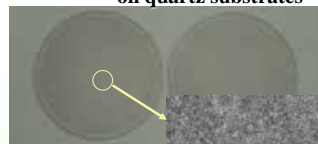
Bussan Nanotech Research Institute, Inc.

8F Sumitomofudosan-Hamacho BDG.,
3-42-3, Nihonbashi Hamacho, Chuo-ku Tokyo, 103-0007 Japan

Contact ;

M.KATO, K.AOKI cnri@xnri.com TEL 03-5645-5572

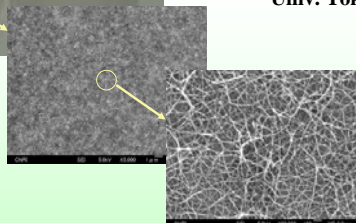
Single-Walled Carbon Nano Tubes, directly grown
on quartz substrates



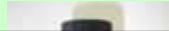
Co-Development Product
with Dr.S.Maruyama,
Univ. Tokyo

Dimension: 30mm-dia.
0.5mm t

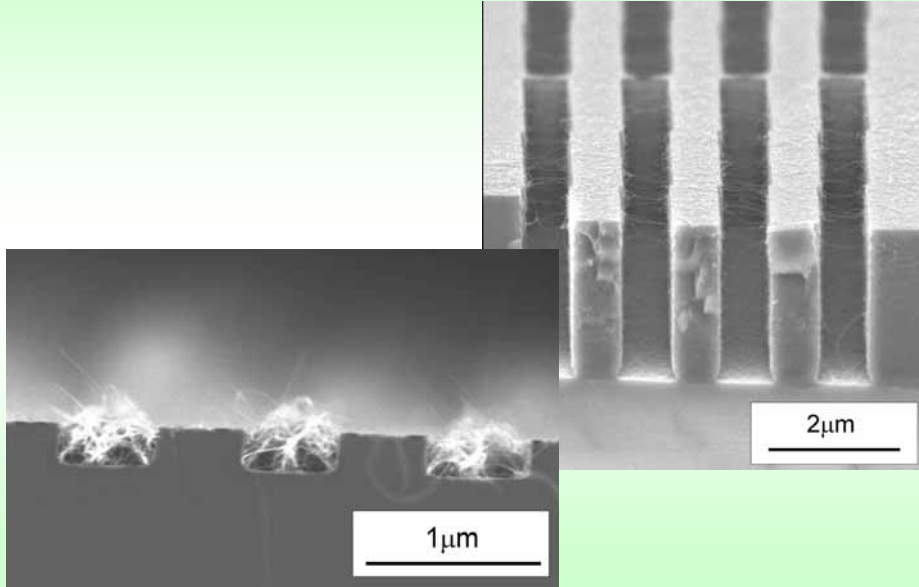
Growth: One Side



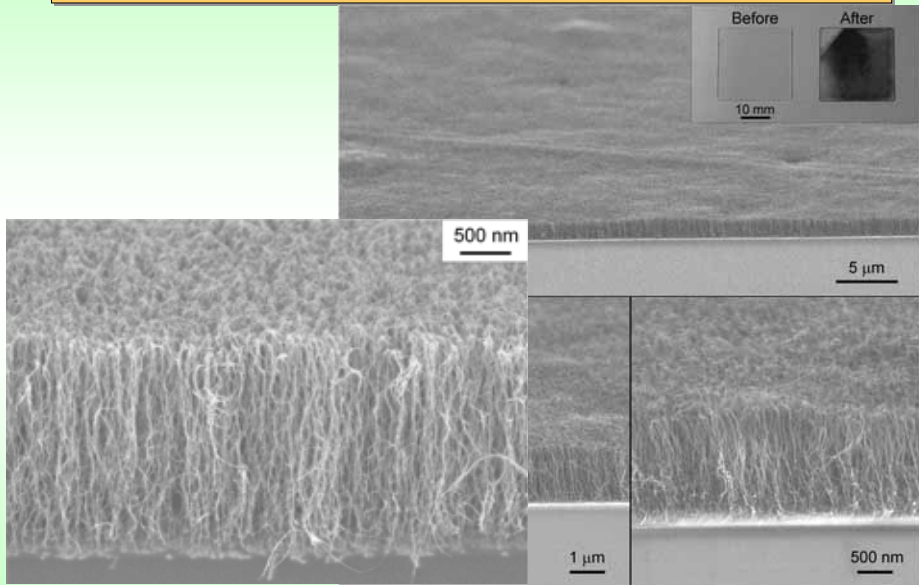
Endohedral MetalloFullerenes, La@C82



SWNTs in a Groove

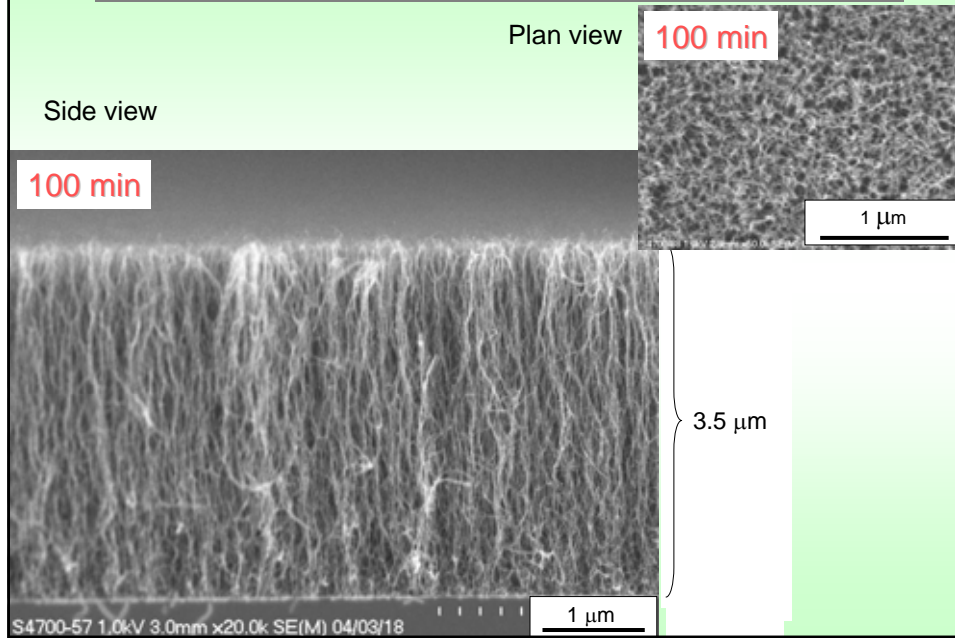


Vertically Aligned SWNTs on Quartz Substrate

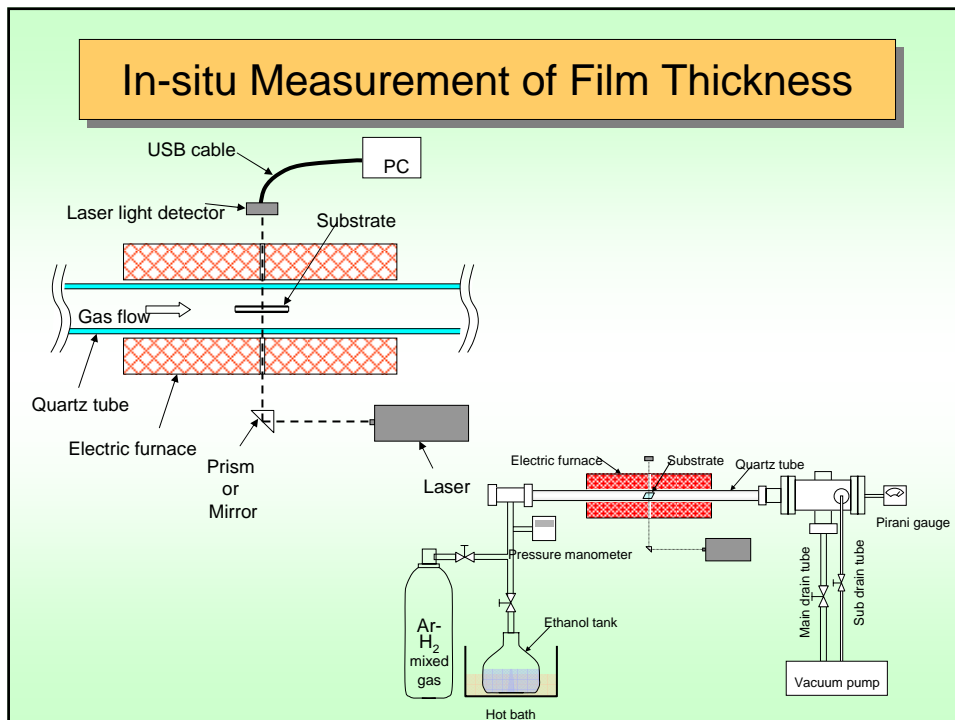


Y. Murakami, S. Chiashi, Y. Miyauchi, M. Hu, M. Ogura, T. Okubo, S. Maruyama, Chem. Phys. Lett. 385 (2004) 298

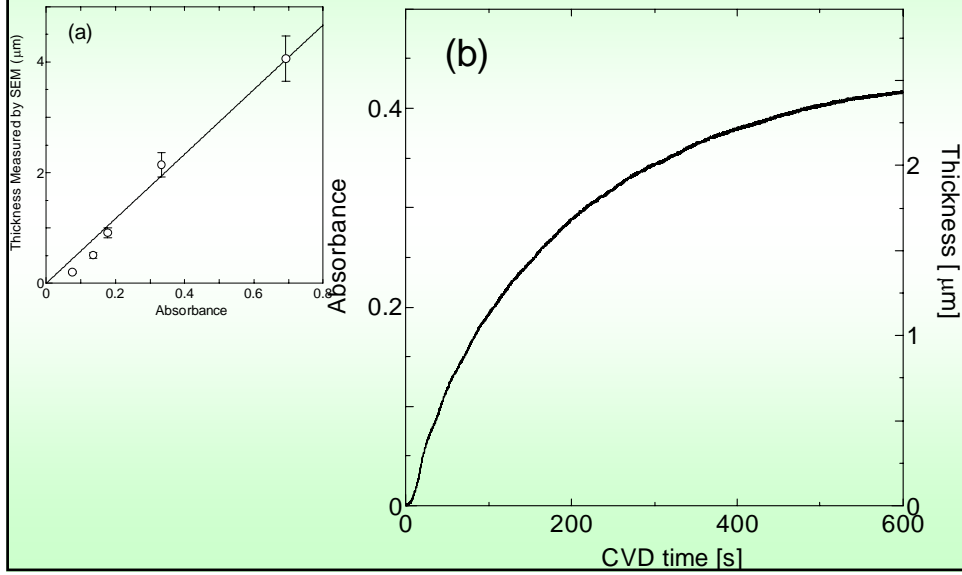
Growth Consequence (SEM Images)



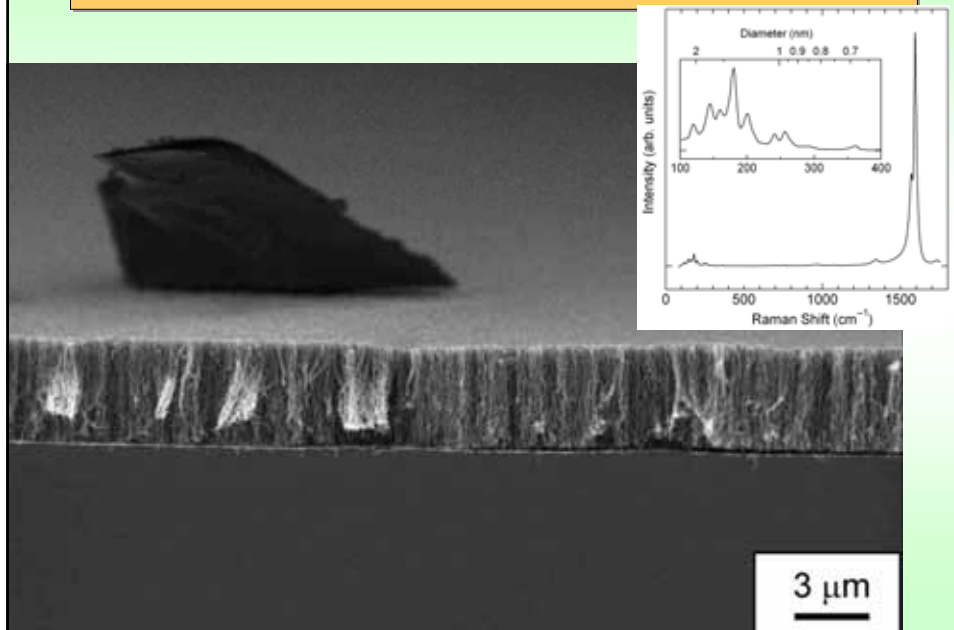
In-situ Measurement of Film Thickness



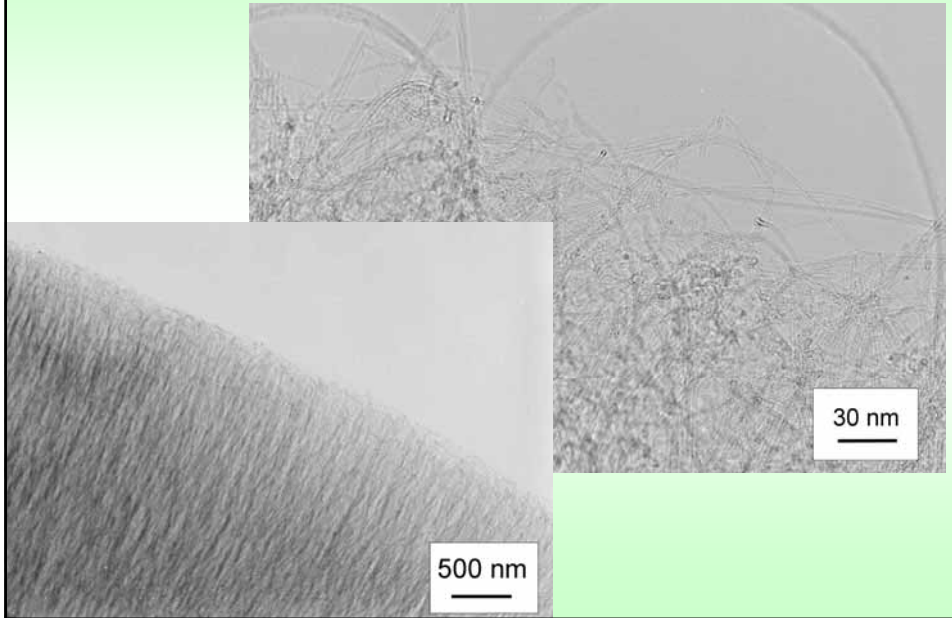
In-situ Measurement of Film Thickness



SEM Image of Recent Vertically Aligned SWNTs

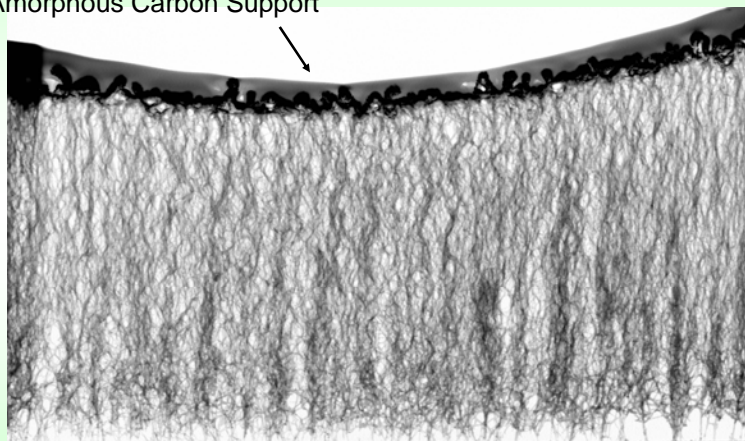


TEM Image of 'As-Grown' Aligned SWNTs



STEM Image of Vertically Aligned SWNTs

Amorphous Carbon Support



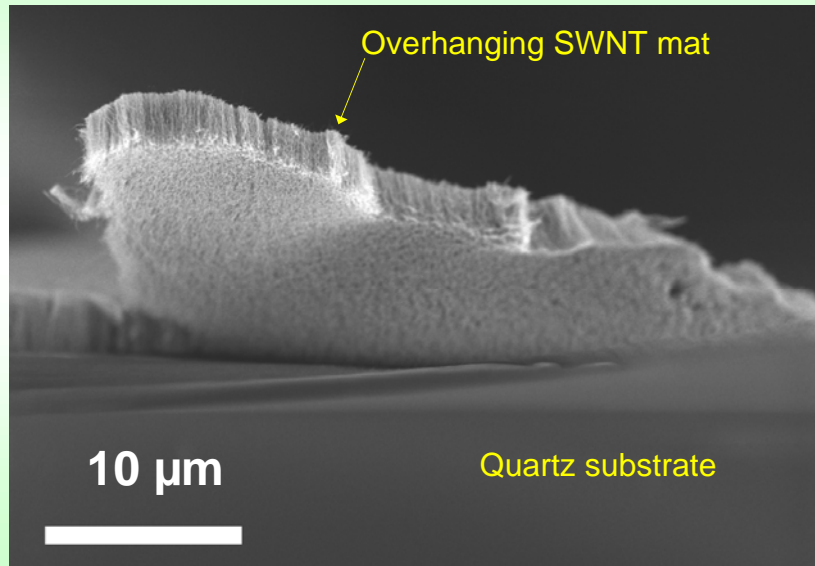
Substrate

150 nm Slice by FIB

S-5200 30.0kV -1.5mm x20.0k TE

2.00μm

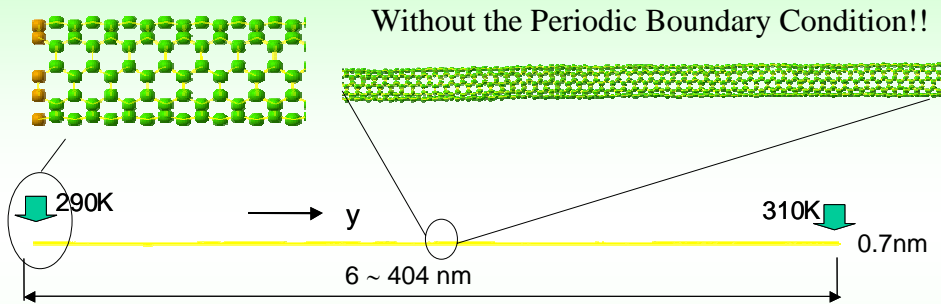
Free Standing Vertically Aligned SWNT Mat



Heat Transfer Problems with Carbon Nanotubes



MD Simulation Technique



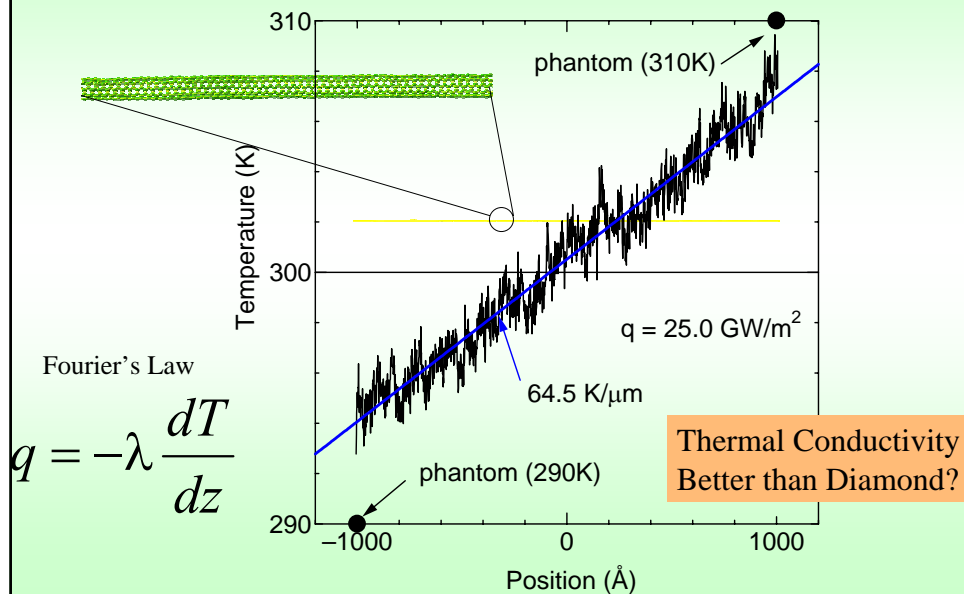
Temperature Control by Phantom Technique

$$m \ddot{\mathbf{x}} = \mathbf{f}_{Pot} + \mathbf{f}_{Rand}(\sigma) - \alpha \dot{\mathbf{x}}$$

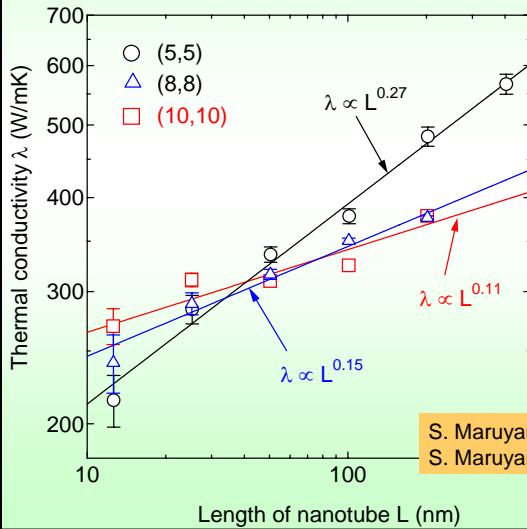
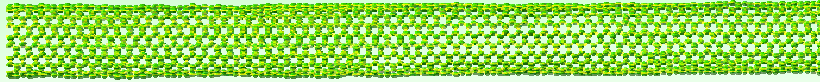
$$\sigma = \sqrt{2\alpha k_B T_C / \Delta t_S}, \quad \alpha = m \frac{\pi}{6} \omega_D, \quad \omega_D = k_B \theta_D / \hbar$$

$$\theta_D = 2500\text{K (Diamond)}$$

Temperature Distribution along a Nanotube



High Thermal Conductivity

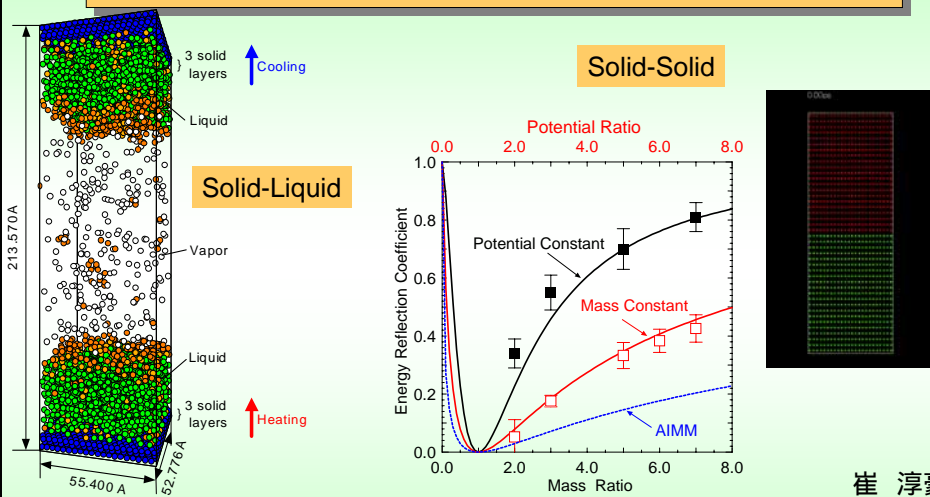


Thermal Conductivity Higher than Diamond?

Phonon Transport

S. Maruyama, Physica B 323 (2002) 193.
S. Maruyama, Micro. Thermophys. Eng. 7 (2003) 41.

MD Studies of Thermal Boundary Resistance

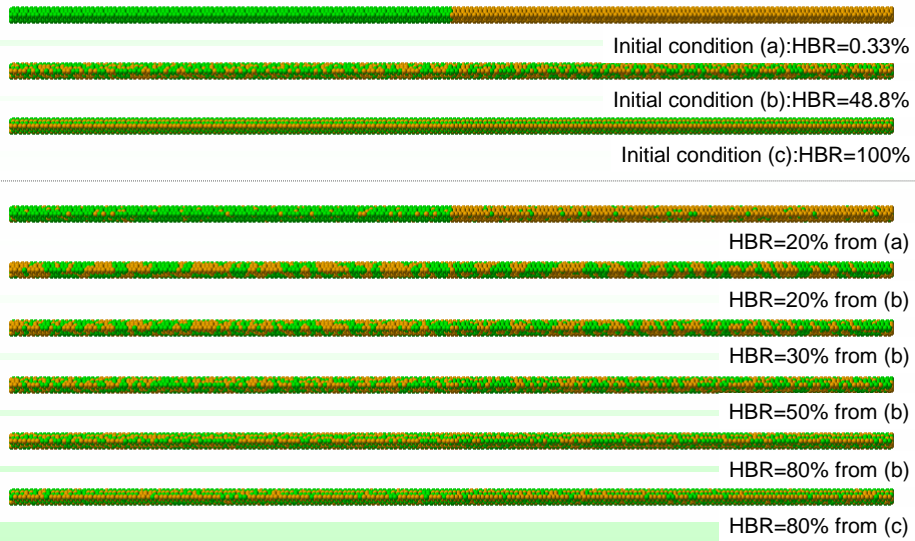


S. Maruyama, T. Kimura,
Therm. Sci. Eng., 7 (1999) 63.
 $K = 1-10 \text{ MW/m}^2\text{K}$

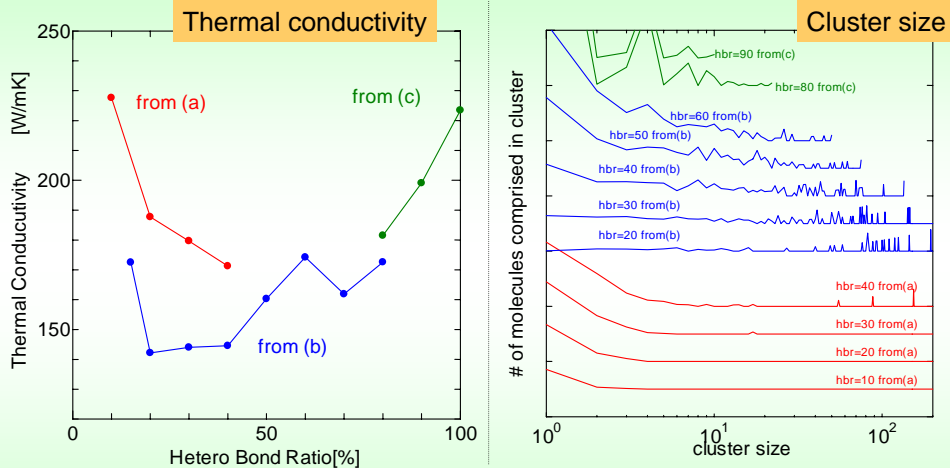
S-H. Choi, S. Maruyama, K-K Kim, J.-H. Lee
J. Kor. Phys. Soc. 44 (2004) 317.
JKPS 43 (2003) 743, JKPS in press.

崔 淳豪

SWNT with 50 % ^{13}C Isotopes



SWNT with 50 % ^{13}C Isotopes

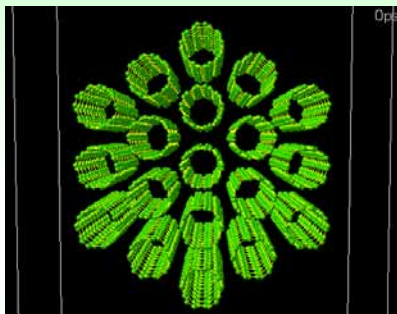


cluster size = 30~120 : dominant in decrease of thermal conductivity

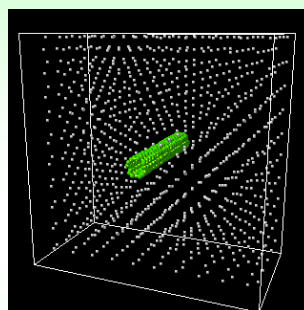
Estimation of frequency of phonon dominant in thermal conduction



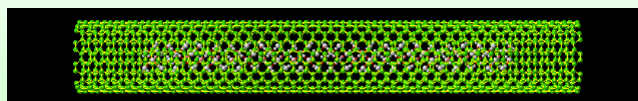
Thermal Boundary Resistances



Between SWNT and SWNT

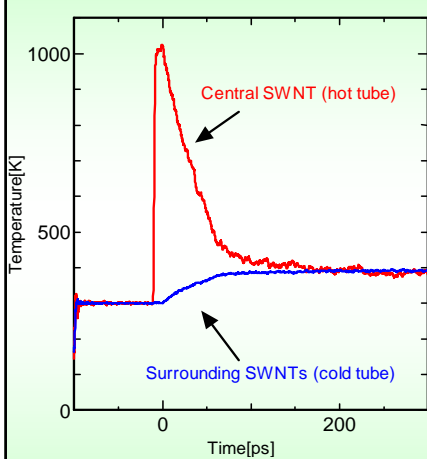


SWNT and Lennard-Jones Fluid



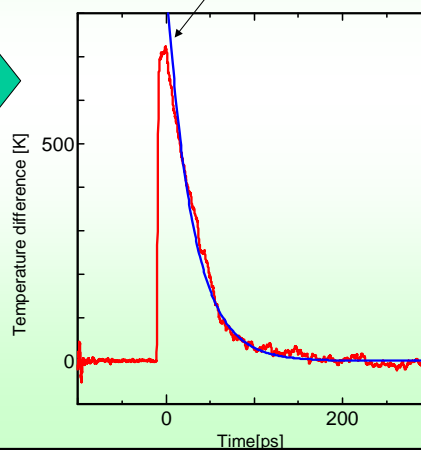
SWNT and water

Temperature Measurement

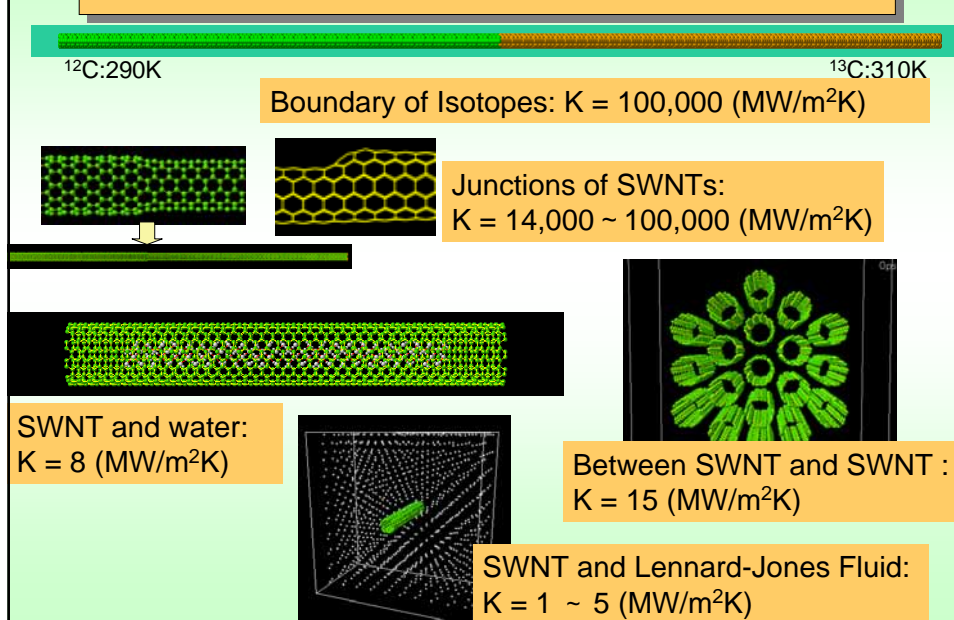


$$T_{hot} - T_{cold} = T_0 \exp\left(-\frac{t}{\tau}\right)$$

$$T_0 = 875 [K], \quad \tau = 29.7 [ps]$$



Summary of Thermal Conductance



Acknowledgements (1)

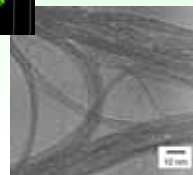
MD Simulations of Heat Transfer:

Dr. Junichiro Shiomi, Mr. Yasuhiro Igarashi,
Mr. Yuuki Taniguchi



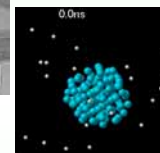
ACCVD on Zeolite:

Mr. Y. Miyauchi, Mr. S. Chiashi, Mr. Y. Murakami,
Prof. M. Kohno @ Kyushu Univ.



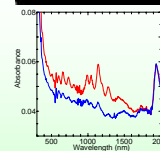
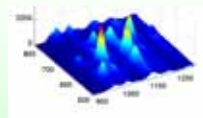
Growth Mechanism:

Dr. Y. Shibuta, Prof. S. Inoue @ Hiroshima Univ.



Chirality Measurements Fluorescence Spectroscopy:

Mr. Y. Miyauchi

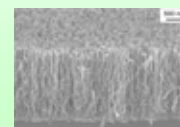


Aligned & Isolate SWNT in Gelatin Film:

Mr. Y. Miyauchi, K. Matsuda @ Kyoto Univ.,
Mr. Y. Kondo, Mr. A. Saito @ Konica-Minolta

ACCVD on Flat Substrate, Vertically Aligned SWNTs

Mr. Y. Murakami, Mr. Erik Einarsson, Mr. T. Edamura
Dr. M. Hu, Prof. T. Okubo @ Univ. of Tokyo



Acknowledgements (2)

TEM: Mr. H. Tsunakawa @ Univ. of Tokyo

FE-SEM S-900: Mr. T. Sugawara @ Univ. of Tokyo (FE-SEM S-900)

FE-SEM S-4700: Mr. T. Nishii, Mr. N. Masuyama @ J-Power Co. Ltd.

FE-SEM S-5200: Mr. S. Watanabe, Ms. M. Nakagawa, Mr. R. Tamochi
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Raman Spectroscopy: Mr. M. Sunose @ Seki-Tech.

Discussions:

Prof. H. Shinohara @ Nagoya Univ.

Prof. H. Kataura, Prof. S. Suzuki, Prof. Y. Achiba @ Tokyo Metropolitan

Prof. R. E. Smalley, Prof. B. Weisman @ Rice Univ.,

Prof. R. Saito @ Tohoku Univ., Prof. S. Okada @ Tsukuba Univ.,

Dr. M. Yudasaka @ NEC

JSPS, MEXT, Toray, XNRI, J-Power, DENSO,
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