











Discovery of Carbon Nanotubes

Discovery of MWNT: lijima (1991) Discovery of SWNT (Co-Fe): lijima(1993) MWNT by CVD Macroscopic Prod. SWNTs (Ni-Co): Smalley (1996) Arc Production (Ni-Y): Journet et al. (1997) SWNT by CVD catalytic growth from metal particle Field Emission, AFM Tip, Hydrogen Adsorption





























Temperature Dependence









Total Energy
$$E_b$$
:

$$E_b = \sum_{i \ j(s)} \left\{ V_R(r_y) - B^*_y V_A(r_y) \right\}$$

$$V_R(r) = f(r) \frac{D_e}{S-1} \exp\left\{ -\beta \sqrt{2S}(r-R_e) \right\} \quad V_A(r) = f(r) \frac{D_eS}{S-1} \exp\left\{ -\beta \sqrt{\frac{2}{S}}(r-R_e) \right\}$$

$$B^*_y = \frac{B_y + B_{ji}}{2}, \quad B_{ij} = \left[1 + \sum_{k(el,j)} \left\{ G_e(\theta_{ijk}) f(r_{ijk}) \right\} \right]^{-\delta}$$
Cut-off function
$$G_e(\theta) = a_0 \left(1 + \frac{c_0^2}{d_0^2} - \frac{c_0^2}{d_0^2 + (1 + \cos\theta)^2} \right) \quad \mathbf{A} = \frac{1}{2} \int_{0}^{1} \frac{1}{q_{ijk}} \int_{0}^{1} \frac{1}{q_{ijk}} \int_{0}^{1} \frac{1}{R_e} = \frac{1}{2} \int_{0}^{1} \frac{1}{R_e} \int_$$

$$\begin{split} E_{ij} &= V_R + V_A + V_C \qquad f(r_y): \text{cut-off function} \\ V_R: \text{Repulsive term} & V_A: \text{Attractive term} \\ V_R &= f(r_y) \frac{D_e}{S-1} \exp\{-\beta\sqrt{2S}(r_y - R_e)\} & V_A &= -f(r_y) \cdot B^* \frac{D_e S}{S-1} \exp\{-\beta\sqrt{2/S}(r_y - R_e)\} \\ \hline \text{M-C} & \text{M-M} \\ B^*: \text{normalized bond order} & R_e(N_y) &= R_{e1} - R_{e2} \exp\{-C_R(N_y - 1)\} \\ B^* &= \{1 + b(N^c - 1)\}^d & D_e(N_y) &= D_{e1} + D_{e2} \exp\{-C_R(N_y - 1)\} \\ N^C: \text{ carbon coordinate number} & N^M_i: \text{ metal coordinate number} \\ N^C &= 1 + \sum_{cubmat(r_f)} f(r_k) & N_{ij} &= \frac{N^M_i + N^M_j}{2} \\ V_C: \text{ Coulomb term} & \\ V_C &= -f(r_y) \frac{e^2}{4\pi c_0} \frac{C_e C_{M}}{r_y} & V_C &= f(r_y) \frac{e^2}{4\pi c_0} \frac{C_{Mc} C_{Mj}}{r_y} \\ c_{M}, c_C: \text{ charge of M (+) and C(-)} \\ c_M &= 3 - \exp(-k_1 N^C + k_2) & c_C &= c_M / N^C \\ \hline \text{M-C and M-M Potential Function Expression} \end{split}$$

















































